

Rigid Face Sizing Guidelines

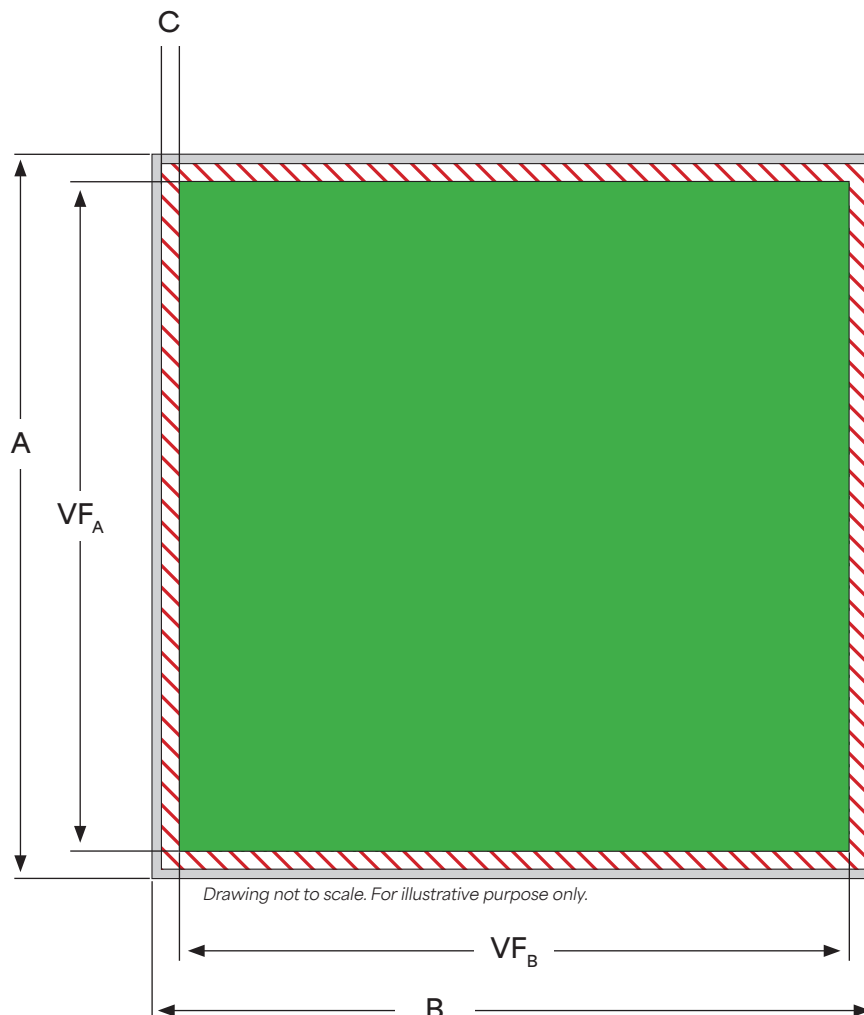


ESP-6R/9R and Kits with LF, F, FF, and XW Retainers

Outside dimensions of kit (20" x 20")
Face panel size to be routed = 19.5" x 19.5"

Kits with FF2 Retainers

Outside dimensions of kit (20" x 20")
Face panel size to be routed = 19.188" x 19.188"



Key

- A = Cabinet Height
- B = Cabinet Width
- C = Excess Face Materials Covered by Frame Retainer
- VF_A = Visible Face Height Dimension
- VF_B = Visible Face Width Dimension

*Face Channel Width accommodates
.3" thick material

Have Questions?

Toll Free: 1.800.627.9044

Local: 1.913.764.2364

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Flex Face Sizing Guidelines



Stretching Your Face

On Flex standard and hinged frame systems:

- Add 3"- 4" of face material to each dimension or 6"- 8" total to the length and width of the cabinet.
- Subtract $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

On Flex Integrated frame systems:

- Add 5" of face material to each dimension or 10" total to the length and width of the cabinet.
- Subtract $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

On Retro fit frame system:

- Add 2- $\frac{1}{2}$ " - 3- $\frac{1}{2}$ " of face material to each dimension or 5"- 7" total to the length and width of the cabinet.
- Subtract $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

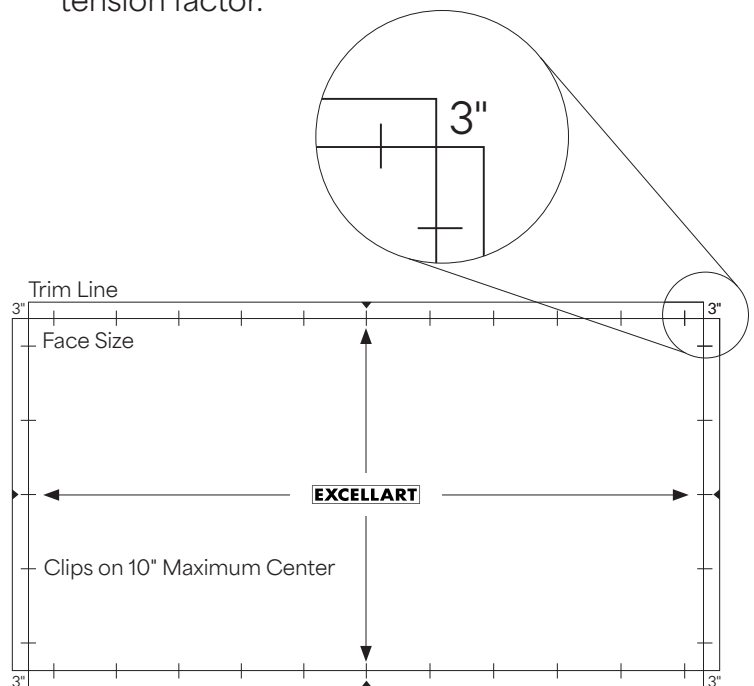
On Flex Integrated 2.0 frame systems:

- Add 5.5" of face material to each dimension or 11" total to the length and width of the cabinet.
- Subtract $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

Securing Flex Face Material

Clip Placement

1. Layout your fabric on a flat work surface to attach the clips. Notch a 3" square from each corner of the trimmed flex face material.
2. With the face material facing up, fold approximately 2 $\frac{1}{2}$ " of material over the aluminum bar of the clip system.
3. Slide and center the clip over the face material and bar, bolt side up.
4. Clip spacing should be 6-8" but is not recommended to exceed 10" on center.



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