

# Flex Face Sizing Guidelines



## Stretching Your Face

### On Flex standard and hinged frame systems:

- Add 3"- 4" of face material to each dimension or 6"- 8" total to the length and width of the cabinet.
- Subtract  $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

### On Flex Integrated frame systems:

- Add 5" of face material to each dimension or 10" total to the length and width of the cabinet.
- Subtract  $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

### On Retro fit frame system:

- Add 2- $\frac{1}{2}$ " - 3- $\frac{1}{2}$ " of face material to each dimension or 5"- 7" total to the length and width of the cabinet.
- Subtract  $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

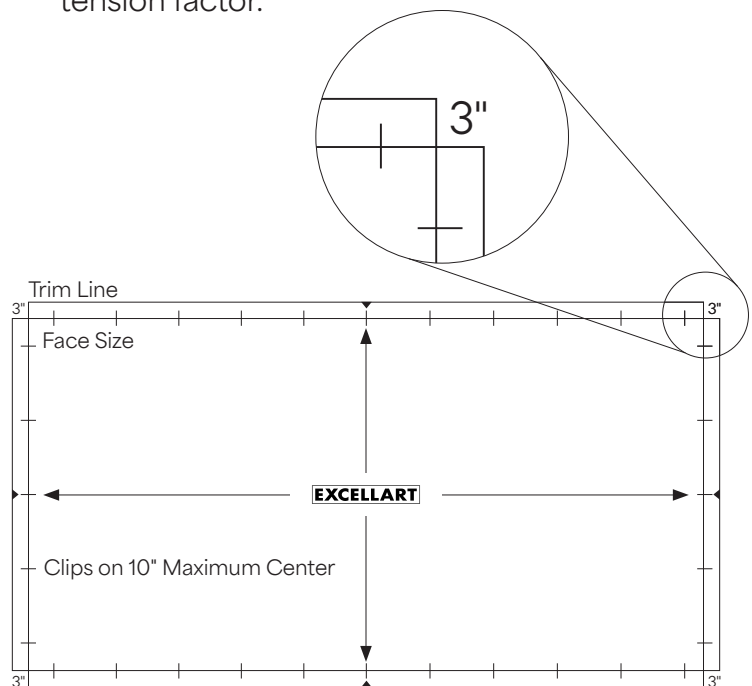
### On Flex Integrated 2.0 frame systems:

- Add 5.5" of face material to each dimension or 11" total to the length and width of the cabinet.
- Subtract  $\frac{1}{8}$ " per 3' of face material not to exceed 1" from either dimension for tension factor.

## Securing Flex Face Material

### Clip Placement

1. Layout your fabric on a flat work surface to attach the clips. Notch a 3" square from each corner of the trimmed flex face material.
2. With the face material facing up, fold approximately 2  $\frac{1}{2}$ " of material over the aluminum bar of the clip system.
3. Slide and center the clip over the face material and bar, bolt side up.
4. Clip spacing should be 6-8" but is not recommended to exceed 10" on center.



### Have Questions?

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