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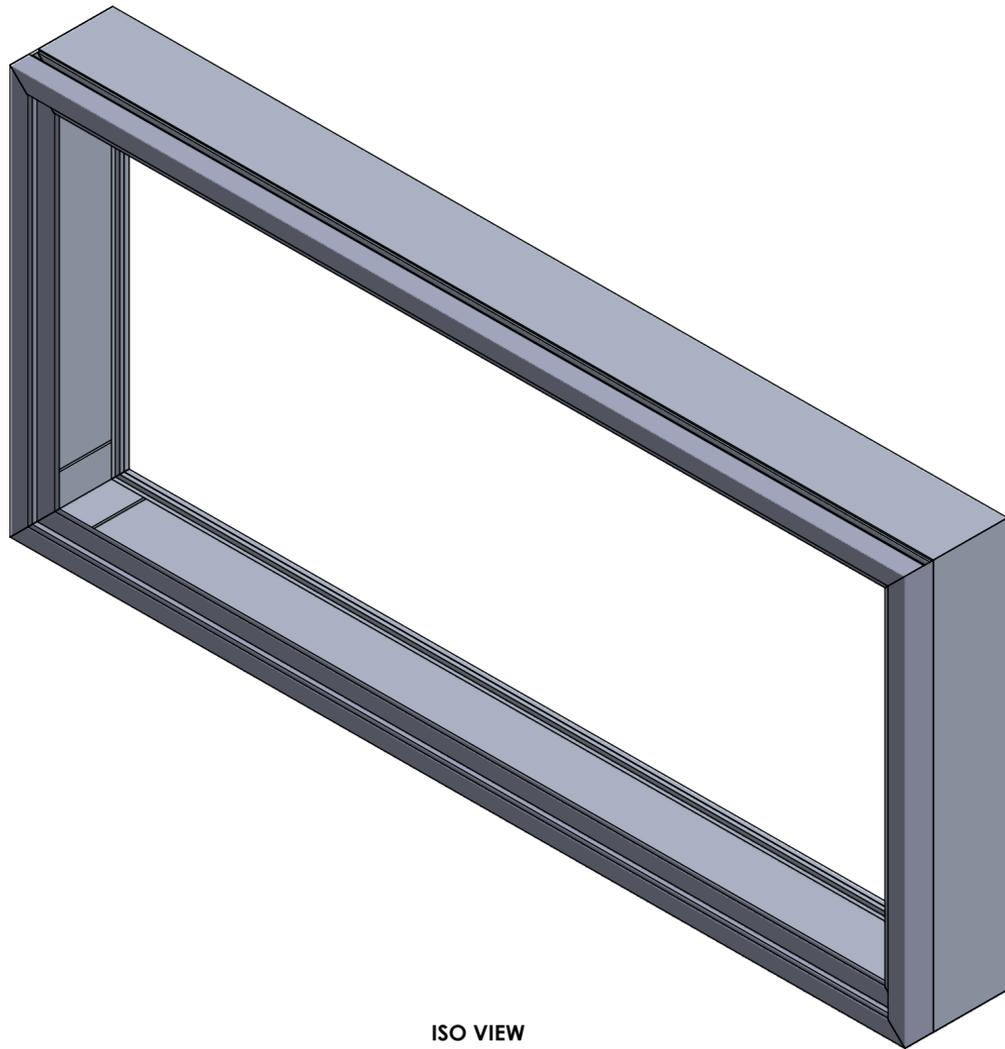
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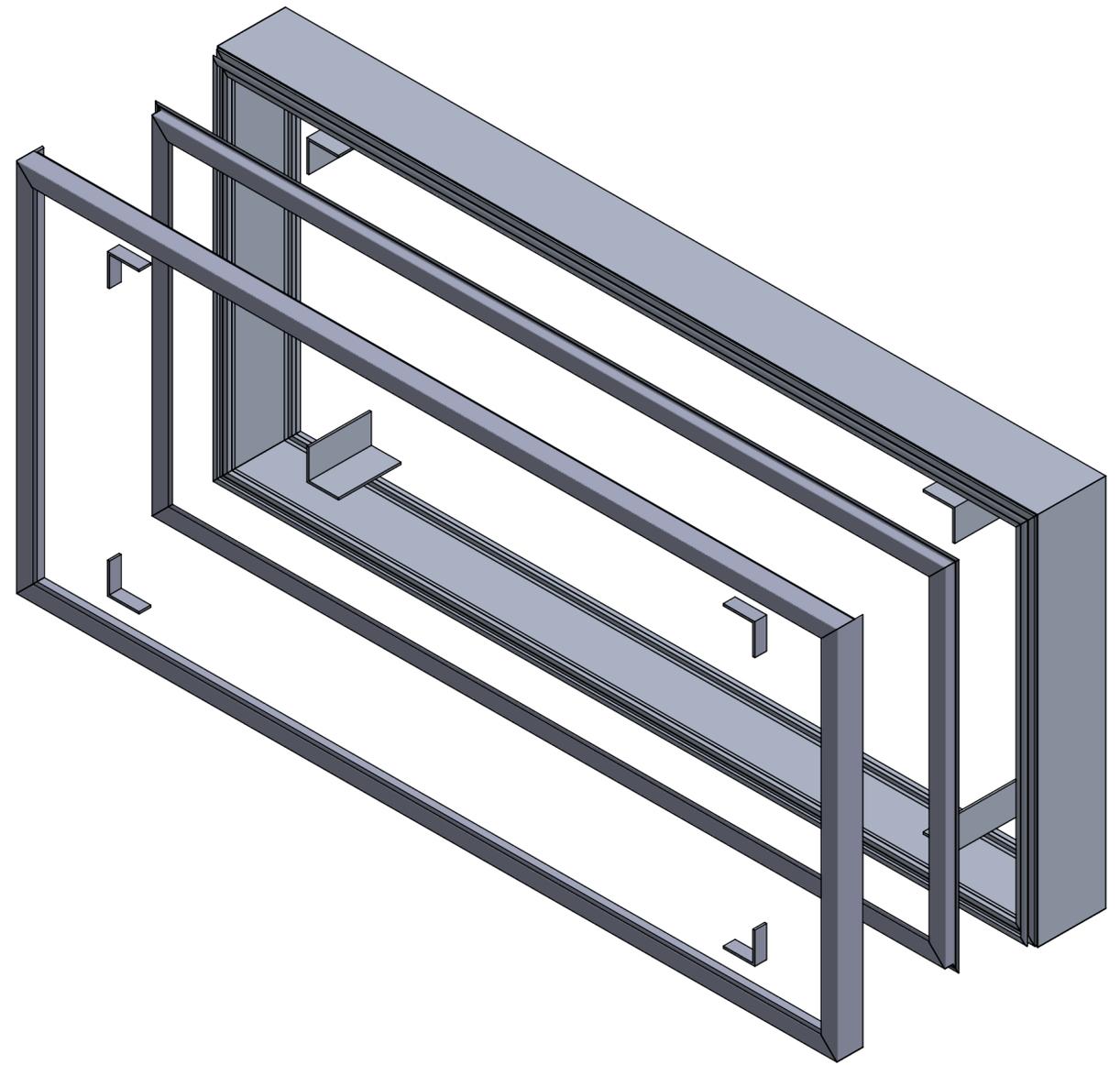
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ISO VIEW



ISO VIEW  
(EXPLODED)

<b>EXCELLART SIGN PRODUCTS, LLC.</b> 1654 S. LONE ELM RD. OLATHE, KS 66061 (800) 627-9044 SALES@EXCELLART.COM WWW.EXCELLART.COM		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRAC = ± 1/32" X.XX = ± 0.03 X.XXX = ± 0.010 ANGULAR: MACH ± 1° BEND ± 2°		ASSEMBLY ID: <b>ESPH-SF-FFH1SF</b>	
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SIZE <b>C</b>	Weight: <b>54.98</b> (lbs)	REV -	DESCRIPTION: <b>ESP-SF HINGED W. FF AND H1 RETAINERS</b>		
SCALE: 1:8		1/8/2024		SHEET 1 OF 3	

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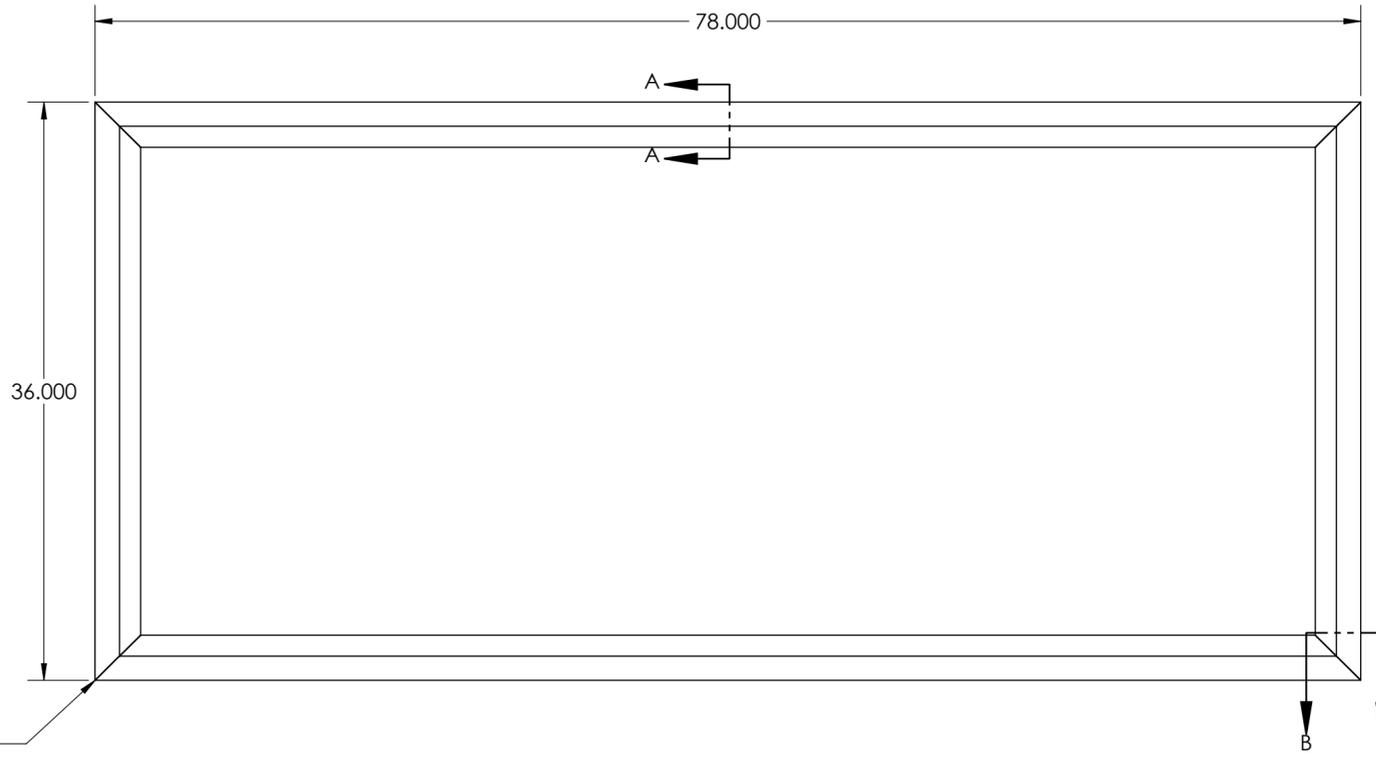
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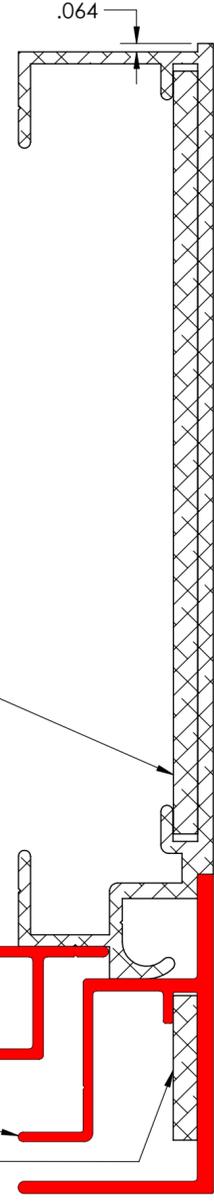
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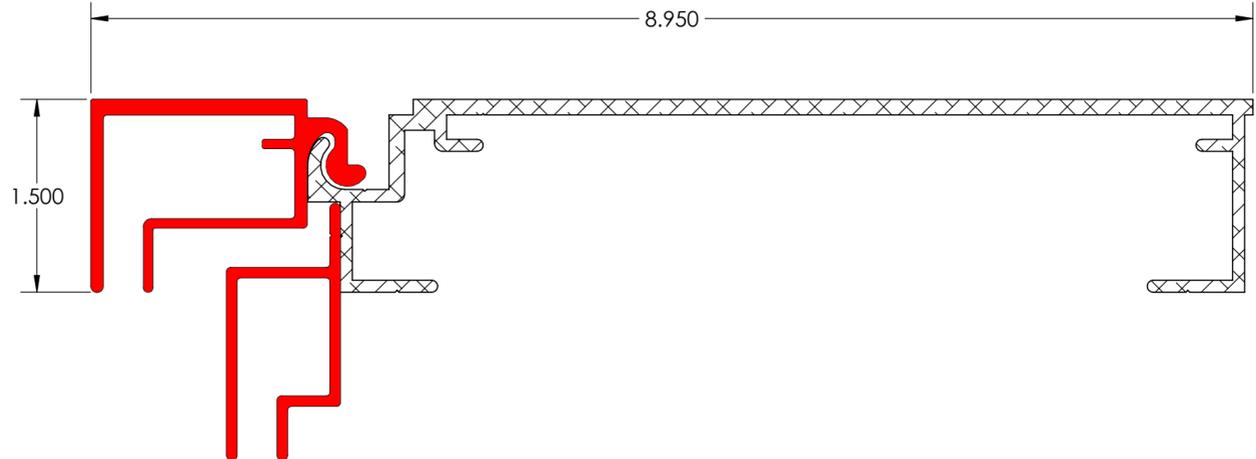
A



FRONT VIEW



SECTION B-B  
ESP-SF FRAME WITH FF AND H1 RETAINERS  
SCALE 1 : 1



SECTION A-A  
ESP-SF FRAME WITH FF HINGED AND H1 RETAINERS  
SCALE 1 : 1

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		DESCRIPTION: <b>ESP-SF HINGED W. FF AND H1 RETAINERS</b>	
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	SIZE <b>C</b>	Weight: <b>54.98</b> (lbs) Perimeter Length: <b>19</b> (ft)	REV -
	SCALE: 1:8	1/8/2024	SHEET 2 OF 3

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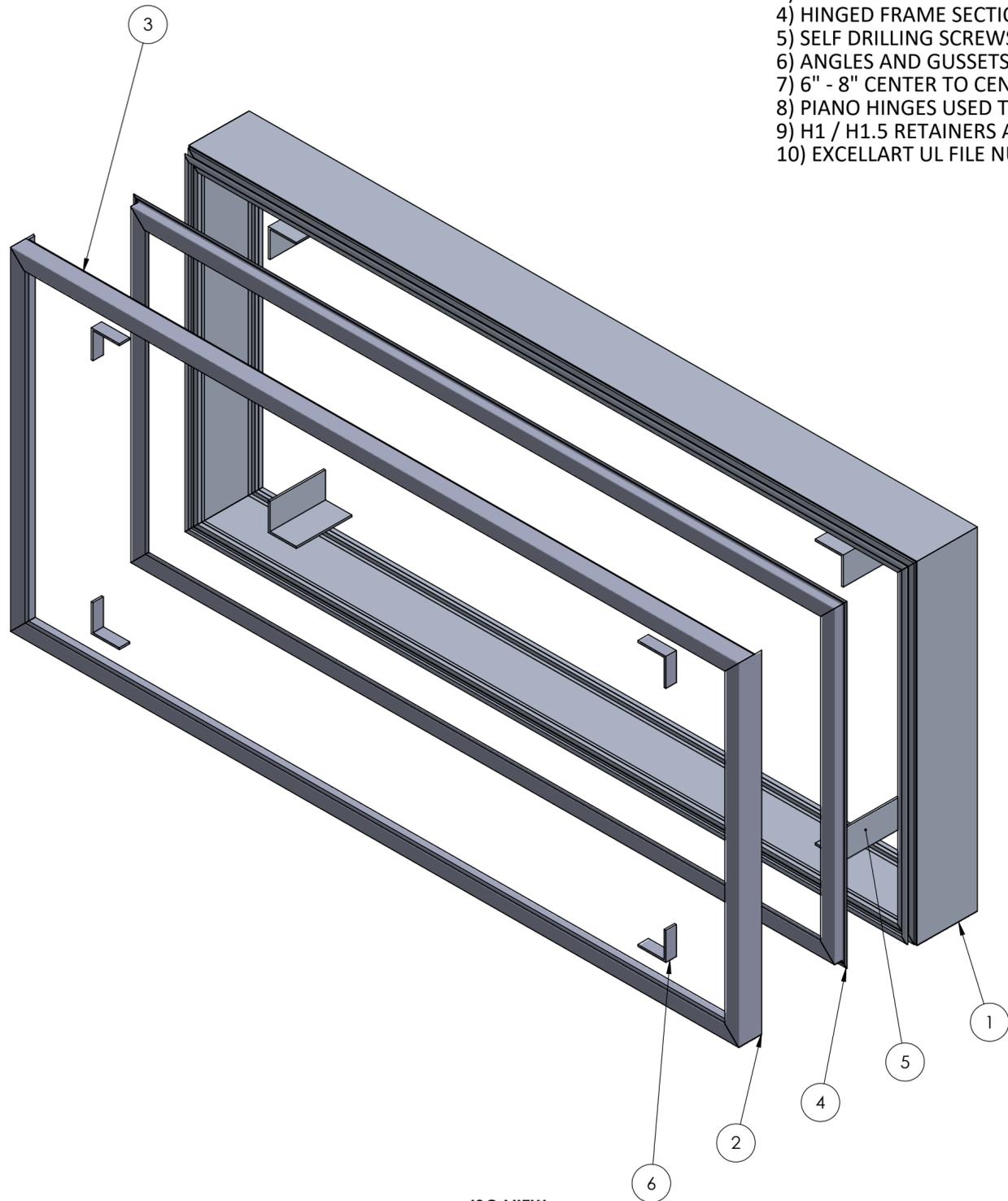
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BOM

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	ESP1280466	ESP-SF HINGED FRAME	6063-T6	1
2	ESP1280117	ESP-FF RETAINER	6063-T6	1
3	ESP1280224	ESP-FF HINGED RETAINER	6063-T6	1
4	ESP1280487	ESP-H1.5 RETAINER	6063-T6	1
5	ESP1280139	5 15/16" X 3" X 3" X 3/16" ANGLE	6063-T6	4
6	ESP1280119	1 1/8" X 3" X 3" X 3/16" GUSSET	6063-T6	4

NOTES:

- 1) ESP-SF HINGED CHANGEABLE COPY KIT WITH ESP-FF AND ESP-H1 RETAINERS CONSISTS OF QTY (4) ESP-SF HINGED FRAME PIECES, QTY (4) CORNER ANGLES, QTY (6) ESP-FF RETAINER PIECES, QTY (2) ESP-FF HINGED RETAINER PIECES, QTY (8) RETAINER GUSSETS PIECES, AND QTY (8) ESP-H1 RETAINER PIECES
- 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION
- 3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)
- 4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE)
- 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED
- 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)
- 7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
- 8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)
- 9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE
- 10) EXCELLART UL FILE NUMBER: E152309



ISO VIEW (EXPLODED)

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	SIZE:	Weight: <b>54.98</b> (lbs)	REV:
	<b>C</b>	Perimeter Length: <b>19</b> (ft)	-
SCALE: 1:8		1/8/2024	SHEET 3 OF 3

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