

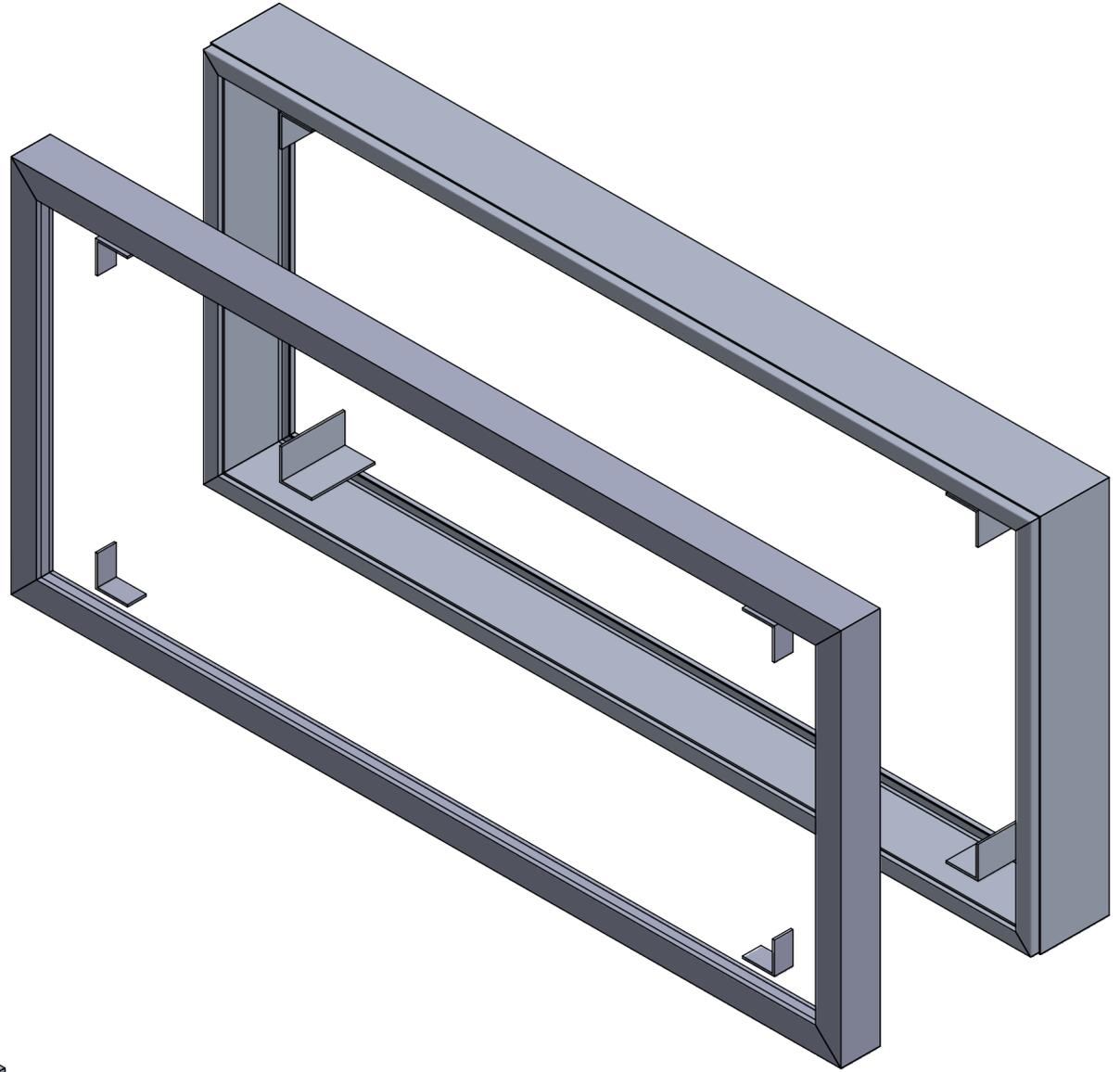
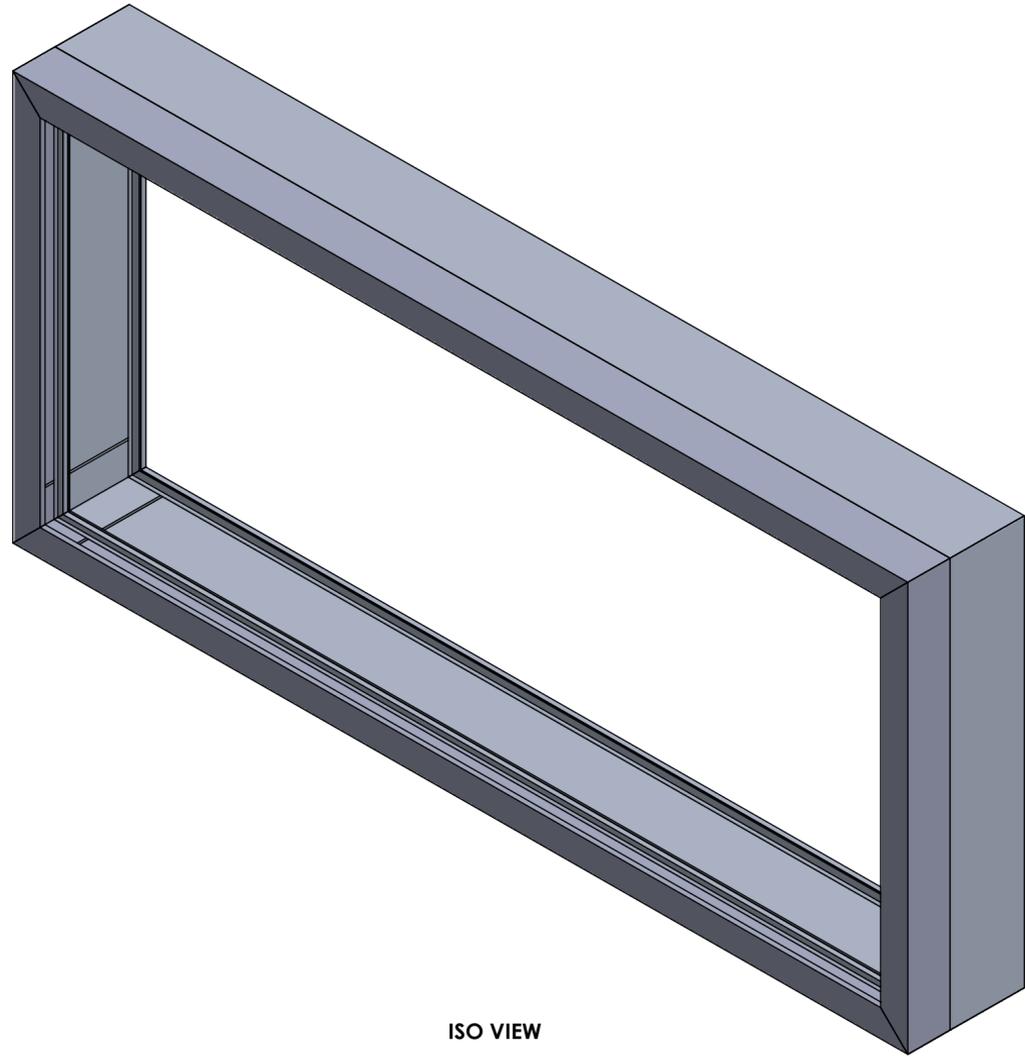
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COVER



EXCELLART SIGN PRODUCTS, LLC.
 1654 S. LONE ELM RD.
 OLATHE, KS 66061
 (800) 627-9044
 SALES@EXCELLART.COM
 WWW.EXCELLART.COM



UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES
 FRAC = ± 1/32"
 X.XX = ± 0.03
 X.XXX = ± 0.010
 ANGULAR: MACH ± 1 BEND ± 2

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ASSEMBLY ID: ESPS-SF-XWSF		
DESCRIPTION: ESP-SF W. XW RETAINER		
DRAWN BY: EXCELLART	APPROVED BY:	
SIZE C	Weight: 51.44 (lbs)	REV -
SCALE: 1:8	1/8/2024	SHEET 1 OF 3

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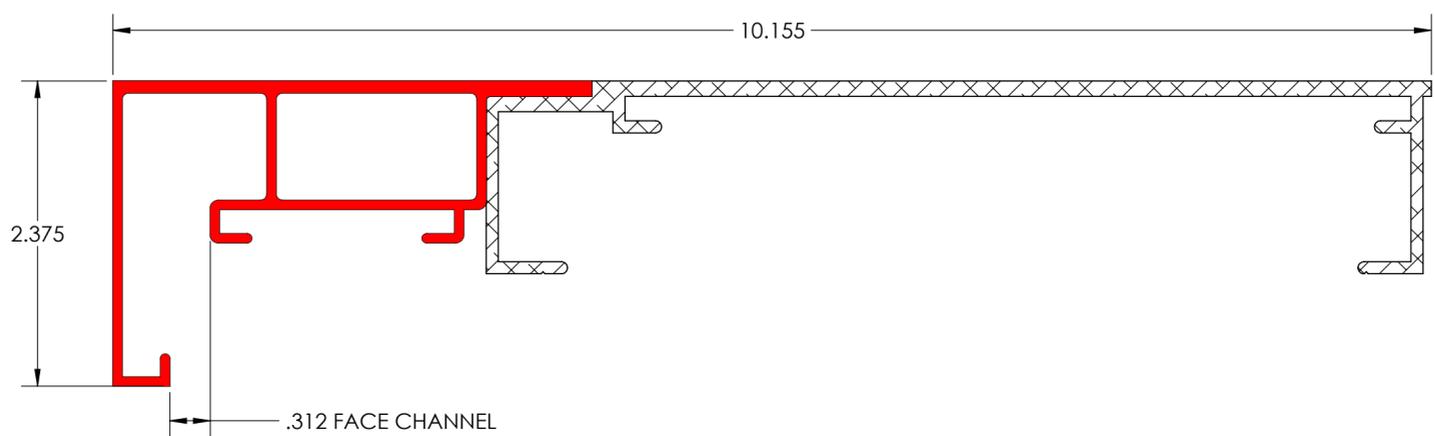
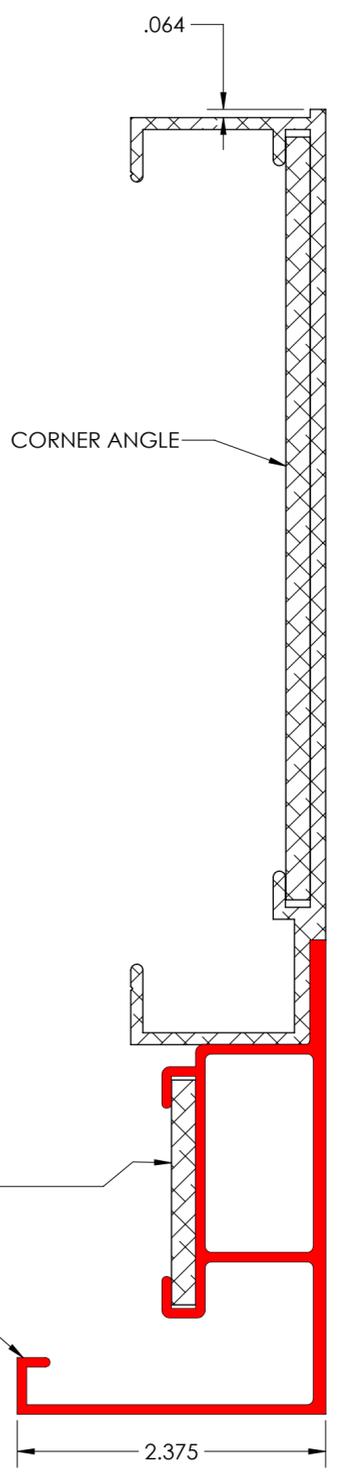
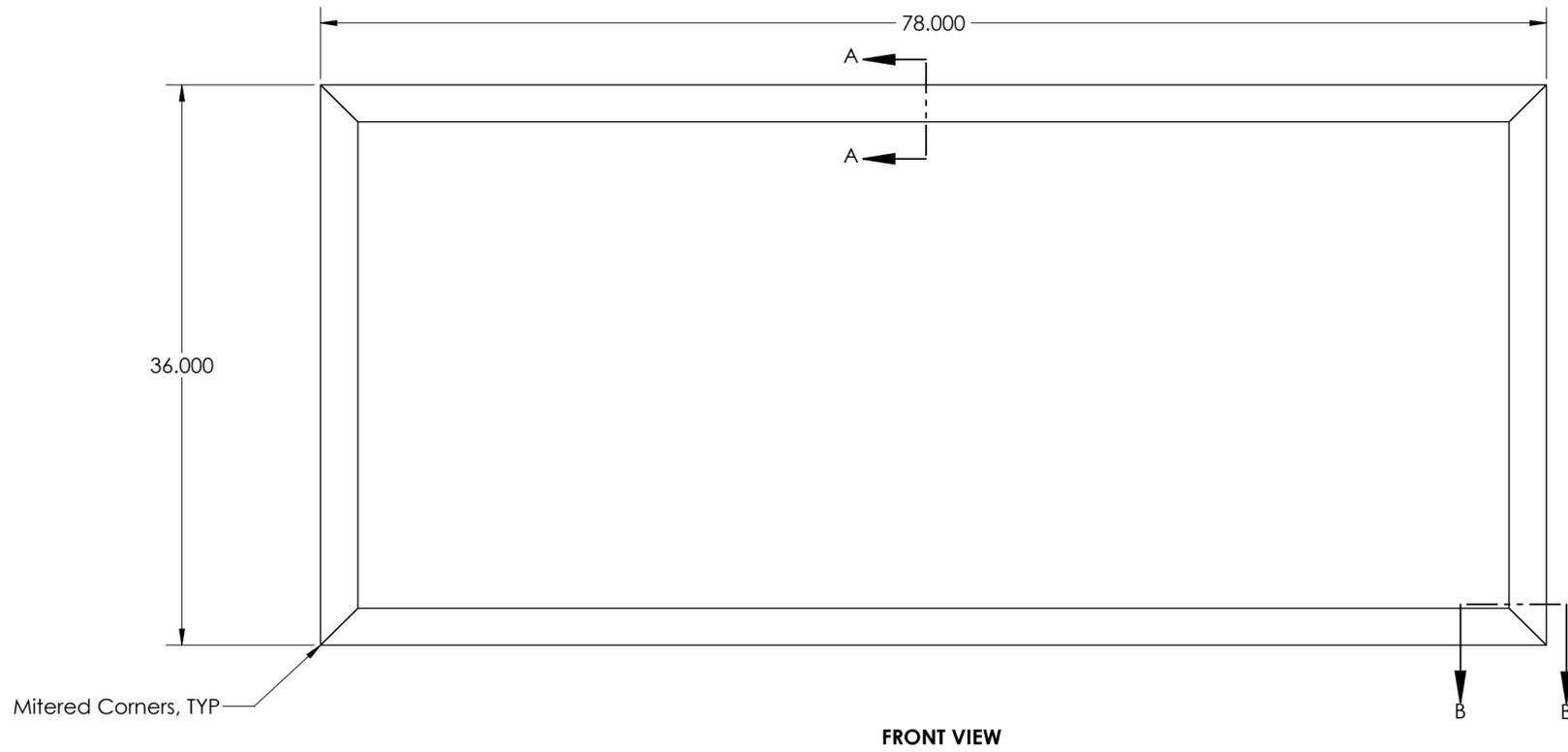
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DIMS



SECTION A-A
ESP-SF FRAME WITH ESP-XW RETAINER
SCALE 1 : 1

SECTION B-B
ESP-SF FRAME WITH ESP-XW RETAINER
SCALE 1 : 1

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		DRAWN BY: EXCELLART	APPROVED BY:
SIZE C	Weight: 51.44 (lbs) Perimeter Length: 19 (ft)	REV -	SCALE: 1:8 1/8/2024 SHEET 2 OF 3

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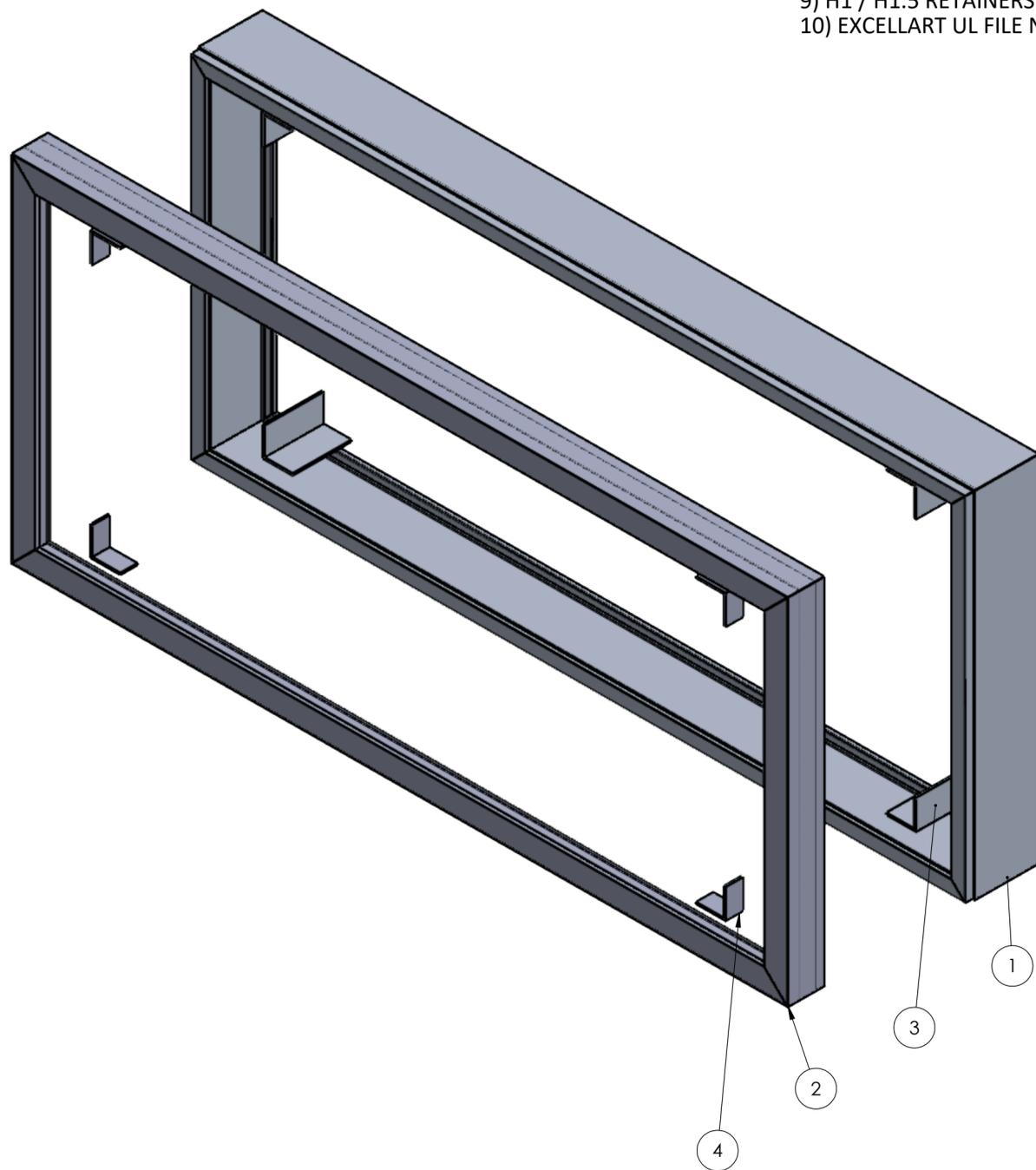
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BOM

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	ESP1280505	ESP-SF STANDARD FRAME	6063-T6	1
2	ESP1280203	ESP-XW RETAINER	6063-T6	1
3	ESP1280139	5 15/16" X 3" X 3" X 3/16" ANGLE	6063-T6	4
4	ESP1280307	1 3/4" X 3" X 3" X 3/16" GUSSET	6063-T6	4

NOTES:

- 1) ESP-SF KIT CONSISTS OF QTY (4) CORNER ANGLES, QTY (4) ESP-SF FRAME PIECES, QTY (4) ESP-XW RETAINERS, AND QTY (4) RETAINER GUSSETS
- 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION
- 3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)
- 4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE)
- 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED
- 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)
- 7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
- 8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)
- 9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE
- 10) EXCELLART UL FILE NUMBER: E152309



ISO VIEW (EXPLODED)

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	SIZE C	Weight: 51.44 (lbs) Perimeter Length: 19 (ft)	REV -
	SCALE: 1:8	1/8/2024	SHEET 3 OF 3

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