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COVER

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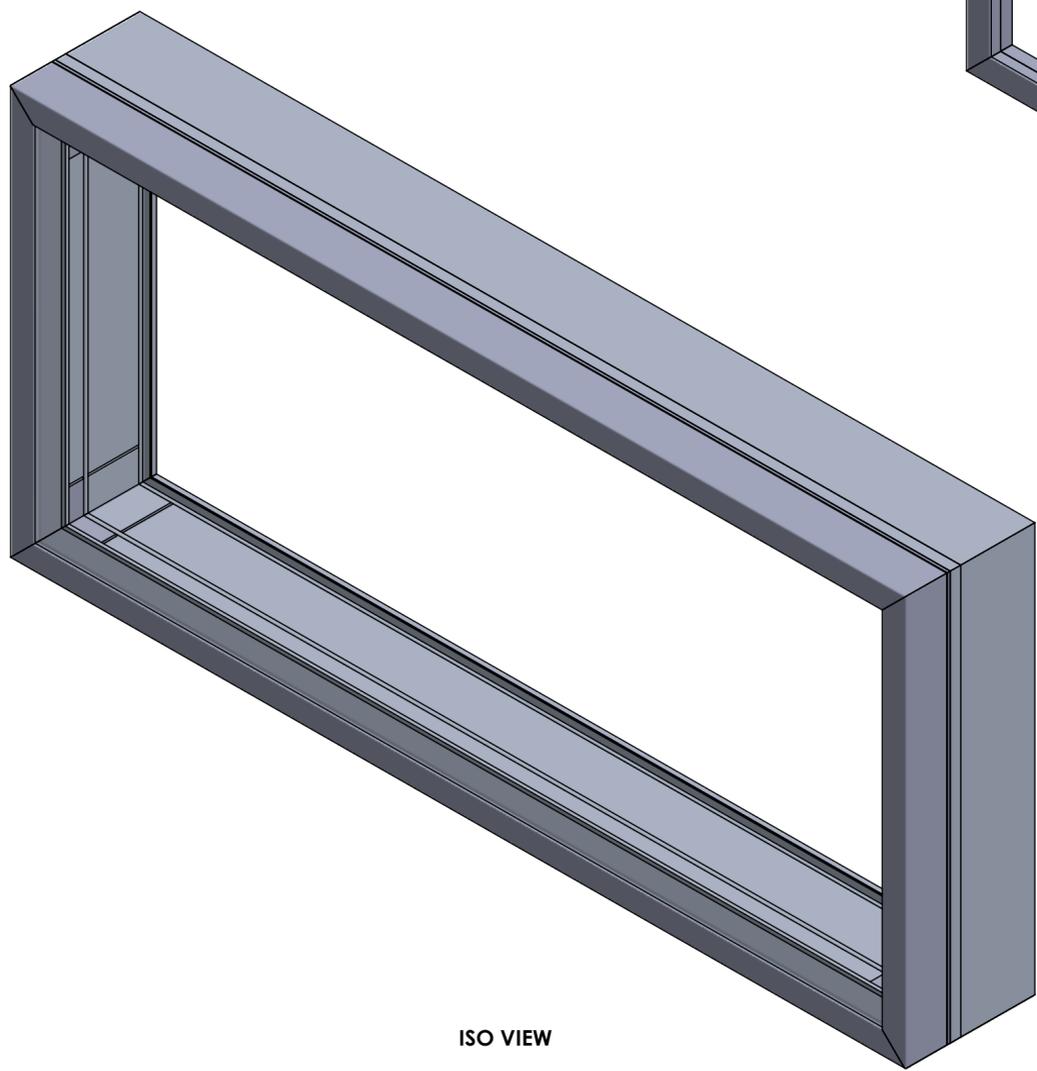
C

B

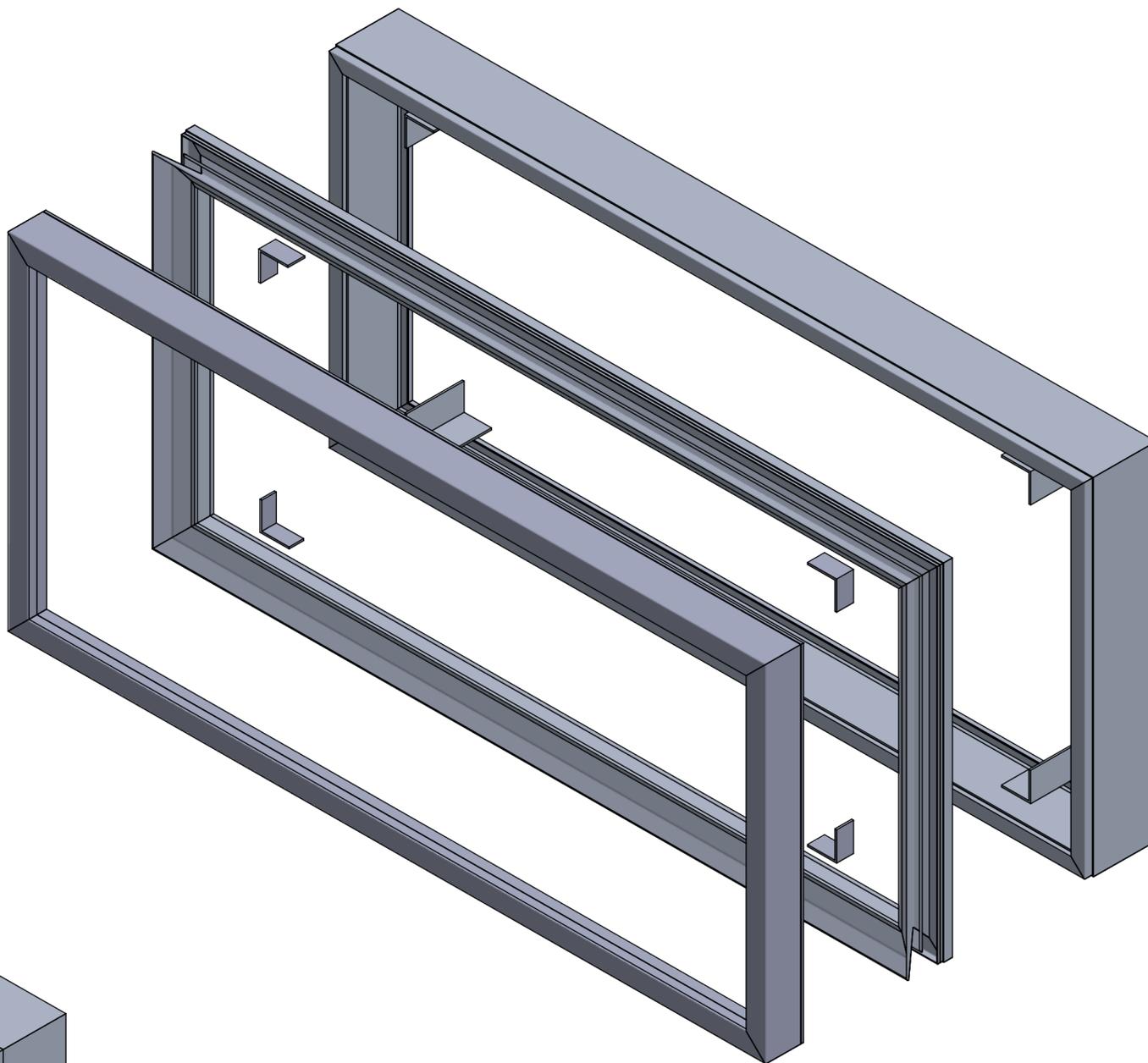
B

A

A



ISO VIEW



ISO VIEW (EXPLODED)

EXCELLART SIGN PRODUCTS, LLC. 1654 S. LONE ELM RD. OLATHE, KS 66061 (800) 627-9044 SALES@EXCELLART.COM WWW.EXCELLART.COM		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRAC = ± 1/32" X.XX = ± 0.03 X.XXX = ± 0.010 ANGULAR: MACH ± 1° BEND ± 2°		ASSEMBLY ID: ESPS-SF-FLEXSTSF	
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		DRAWN BY: EXCELLART		APPROVED BY:	
SIZE C	Weight: 64.28 (lbs)	REV -			
SCALE: 1:8		1/8/2024		SHEET 1 OF 3	

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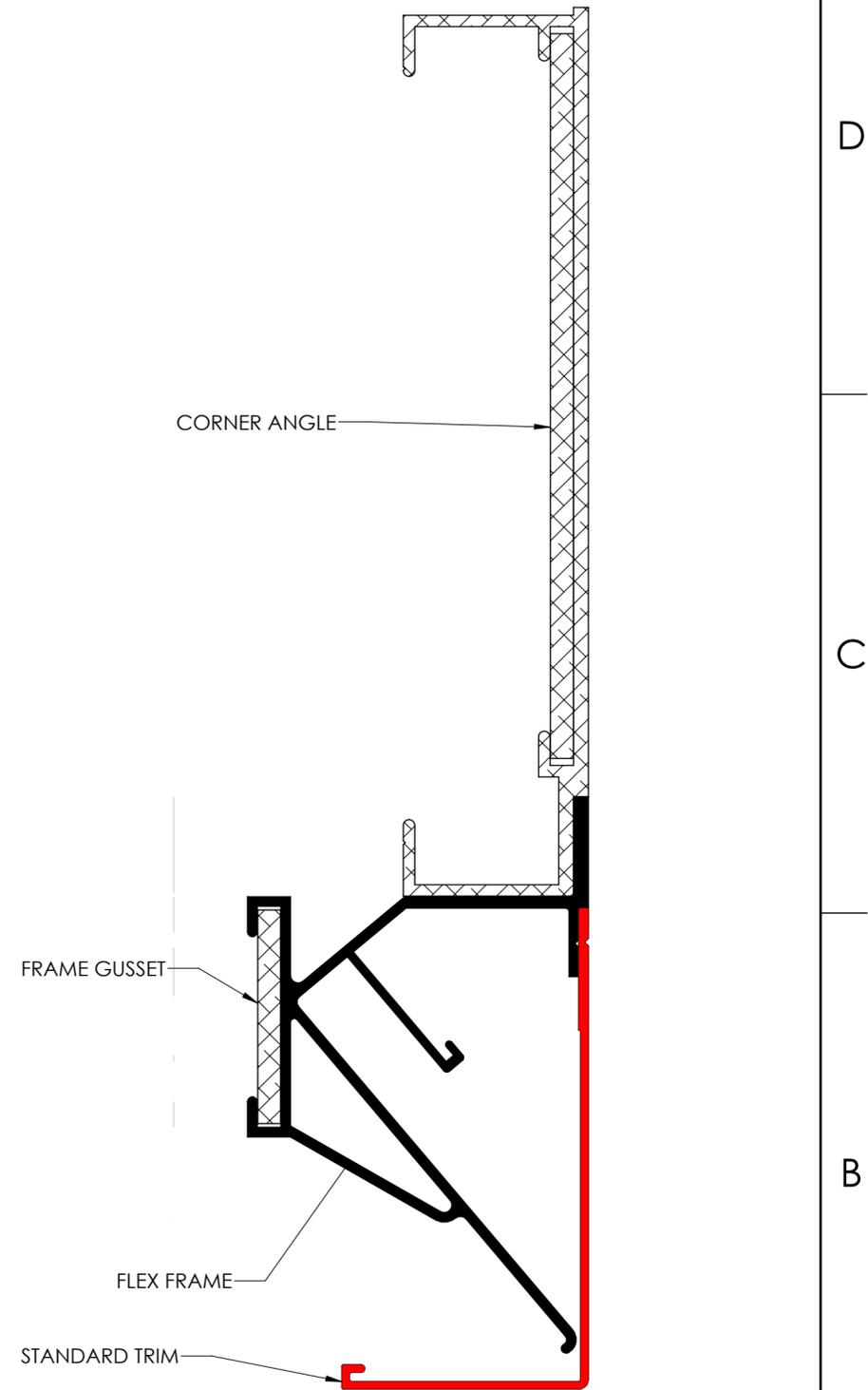
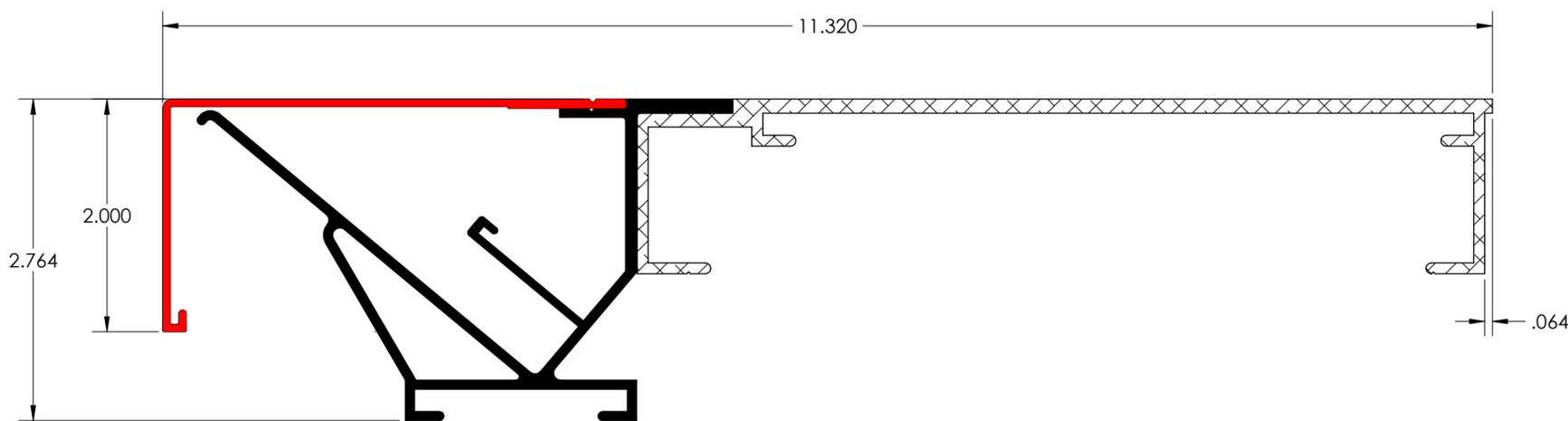
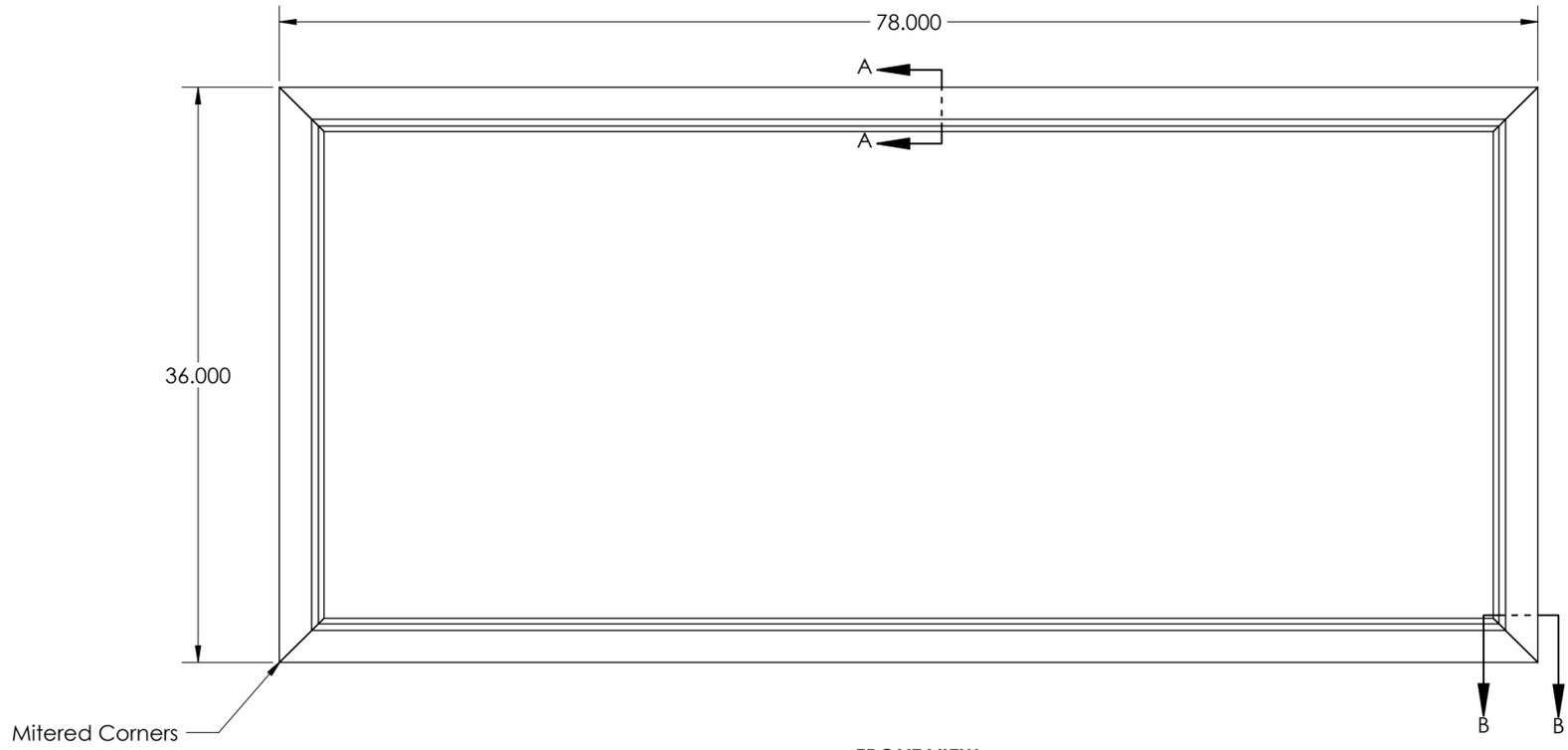
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DIMS



SECTION A-A
ESP-SF FRAME W/ ESP-FLEX STANDARD FRAME AND STANDARD TRIM
SCALE 1 : 1

SECTION B-B
ESP-SF FRAME W/ ESP-FLEX STANDARD FRAME AND STANDARD TRIM
SCALE 1 : 1

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	SIZE C	Weight: 64.28 (lbs) Perimeter Length: 19 (ft)	REV -
	SCALE: 1:8	1/8/2024	SHEET 2 OF 3

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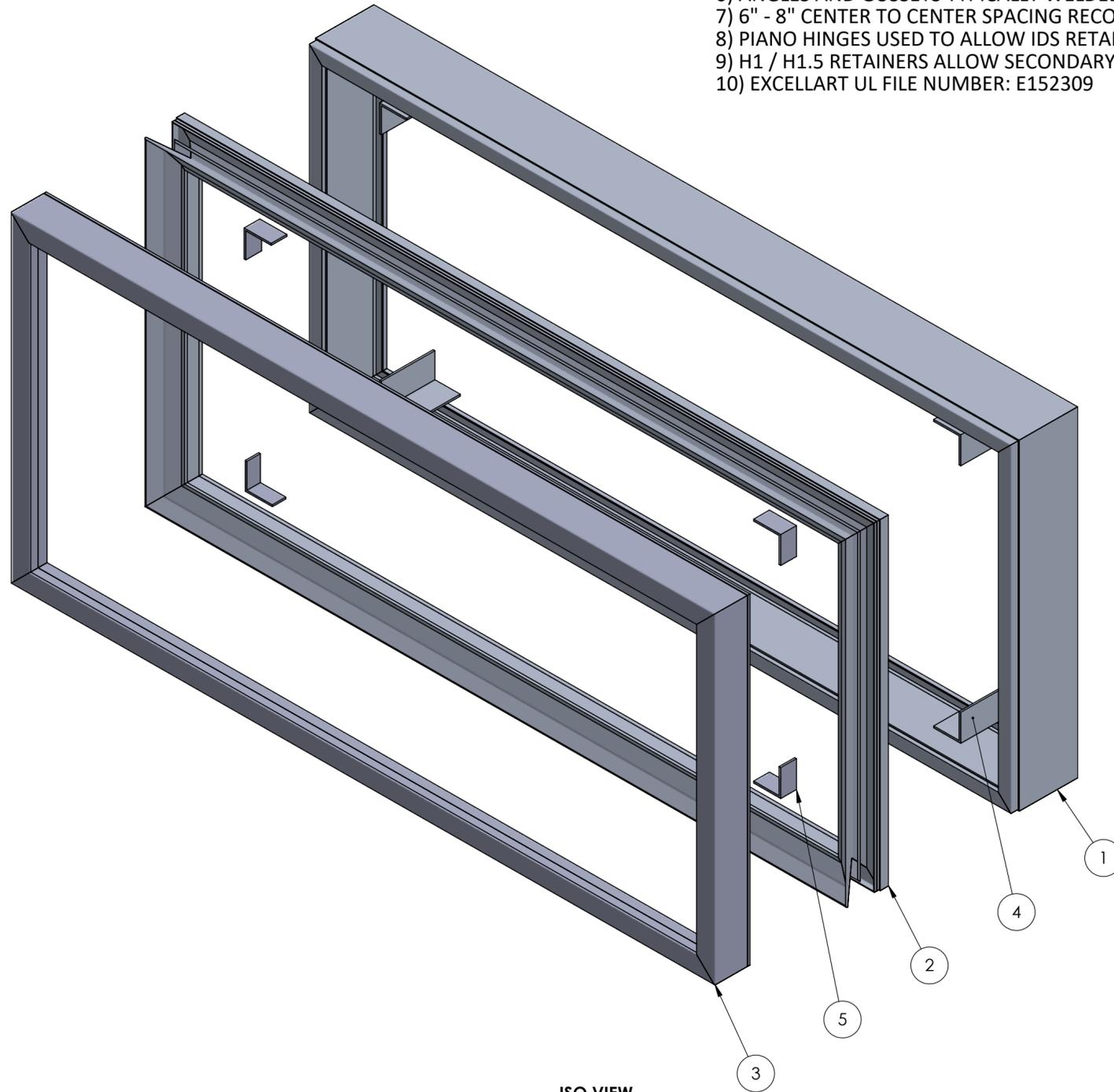
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BOM

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	ESP1280505	ESP-SF STANDARD FRAME	6063-T6	1
2	ESP1280425	ESP-FLEX STANDARD FRAME	6063-T6	1
3	ESP1280430	ESP-STANDARD TRIM	6063-T6	1
4	ESP1280139	5 15/16" X 3" X 3" X 3/16" ANGLE	6063-T6	4
5	ESP1280307	1 3/4" X 3" X 3" X 3/16" GUSSET	6063-T6	3
6	ESP1280306	1 1/2" X 3" X 3" X 3/16" GUSSET	6063-T6	1

NOTES:

- 1) ESP-SF KIT WITH FLEX STANDARD AND STANDARD TRIM CONSISTS OF QTY (4) ESP-SF FRAME PIECES, QTY (4) CORNER ANGLES, QTY (4) ESP-FLEX STANDARD FRAME PIECES, QTY (4) FRAME GUSSETS, AND QTY (4) STANDARD TRIM PIECES
- 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION
- 3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)
- 4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE)
- 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED
- 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)
- 7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
- 8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)
- 9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE
- 10) EXCELLART UL FILE NUMBER: E152309



ISO VIEW (EXPLODED)

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	SIZE C	Weight: 64.28 (lbs) Perimeter Length: 19 (ft)	REV -
	SCALE: 1:8	1/8/2024	SHEET 3 OF 3

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