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COVER

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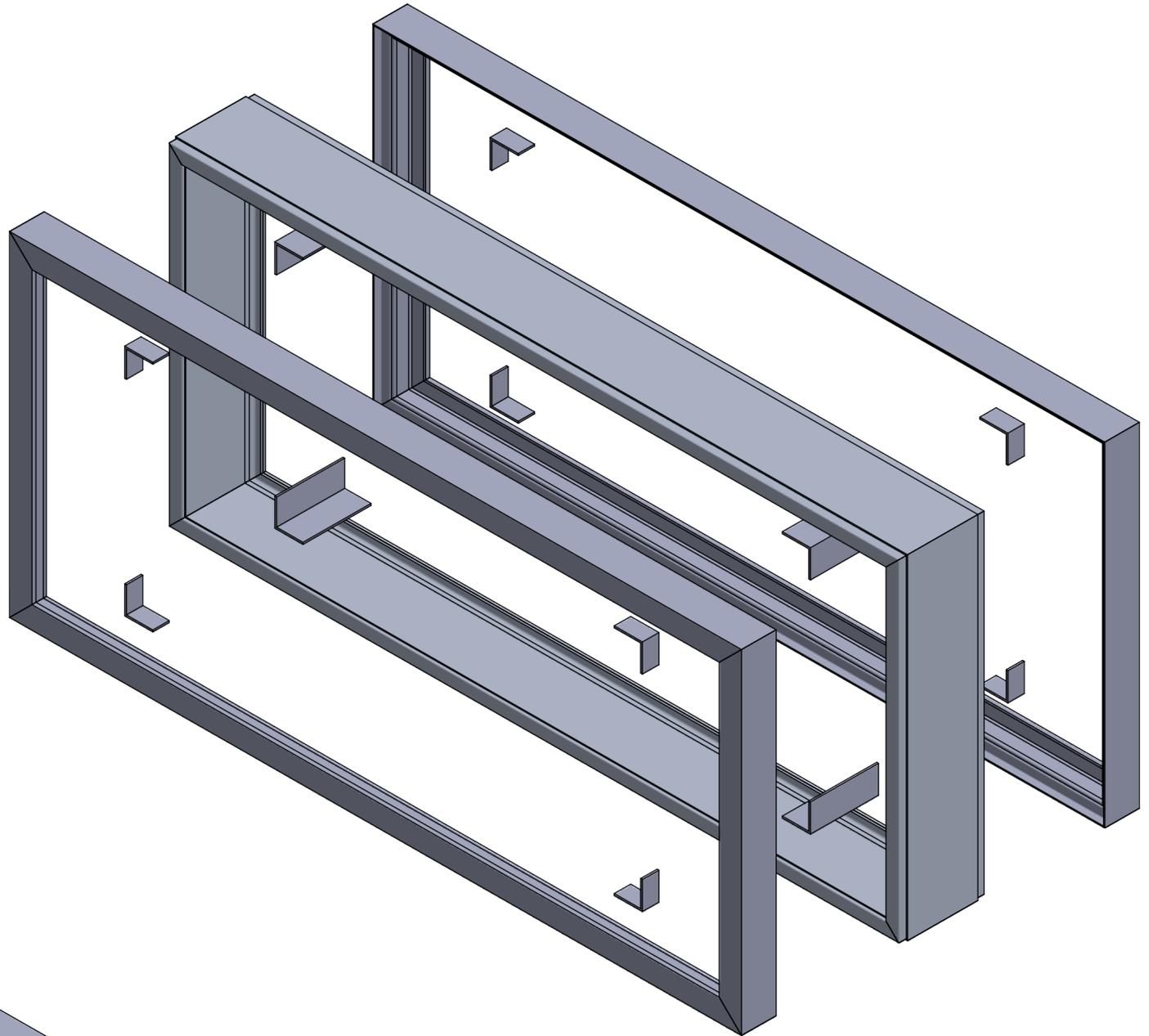
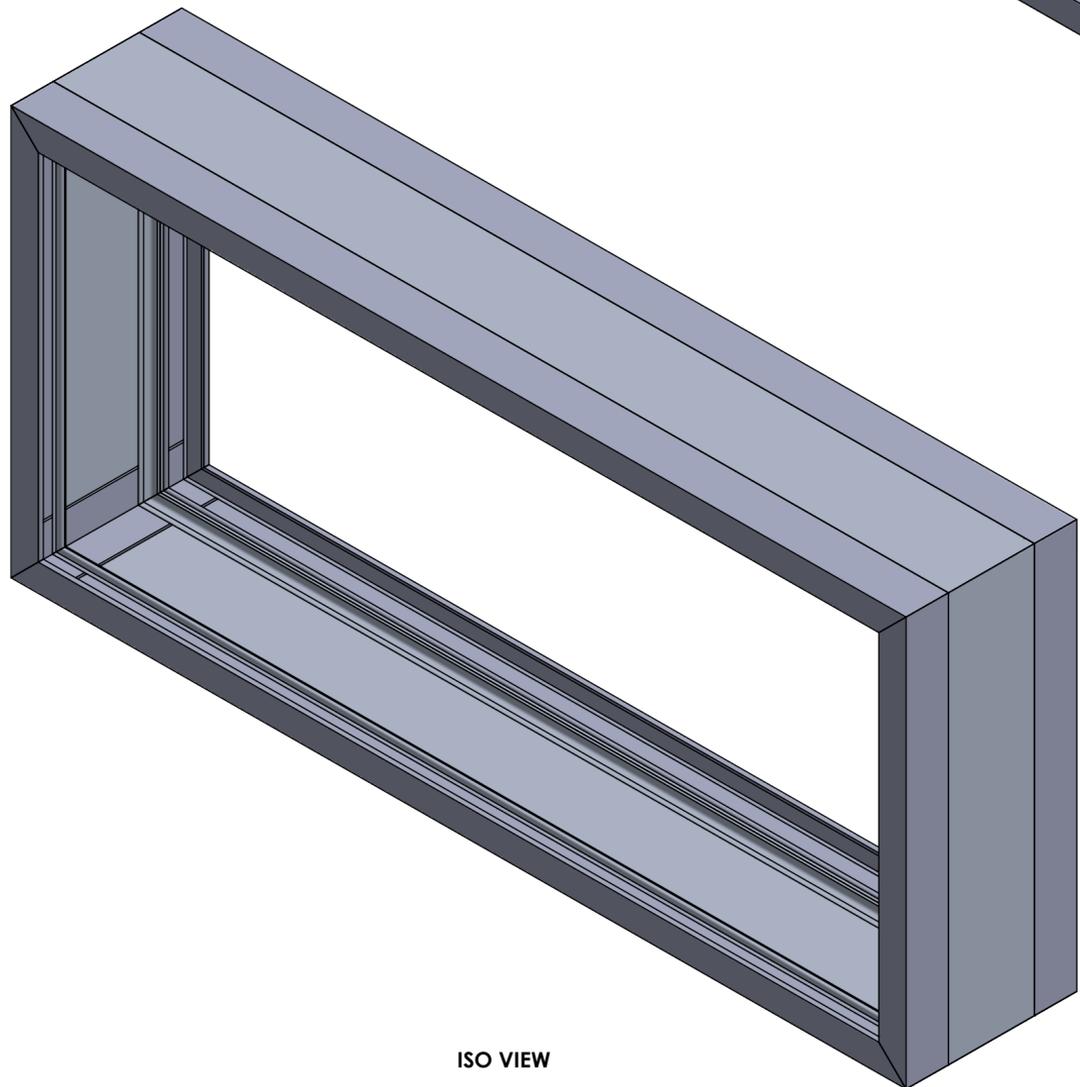
C

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**EXCELLART SIGN PRODUCTS, LLC.**  
 1654 S. LONE ELM RD.  
 OLATHE, KS 66061  
 (800) 627-9044  
 SALES@EXCELLART.COM  
 WWW.EXCELLART.COM



UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES  
 FRAC = ± 1/32"  
 X.XX = ± 0.03  
 X.XXX = ± 0.010  
 ANGULAR: MACH ± 1° BEND ± 2°

**PROPRIETARY AND CONFIDENTIAL**  
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 PRODUCTS, LLC IS PROHIBITED.

ASSEMBLY ID: <b>ESPS-DF-XWDF</b>	
DESCRIPTION: <b>ESP-DF STANDARD W. XW RETAINER</b>	
DRAWN BY: <b>EXCELLART</b>	APPROVED BY:
SIZE <b>C</b>	Weight: <b>72.19</b> (lbs) REV Perimeter Length: <b>19</b> (ft) -
SCALE: 1:8	1/8/2024 SHEET 1 OF 3

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DIMS

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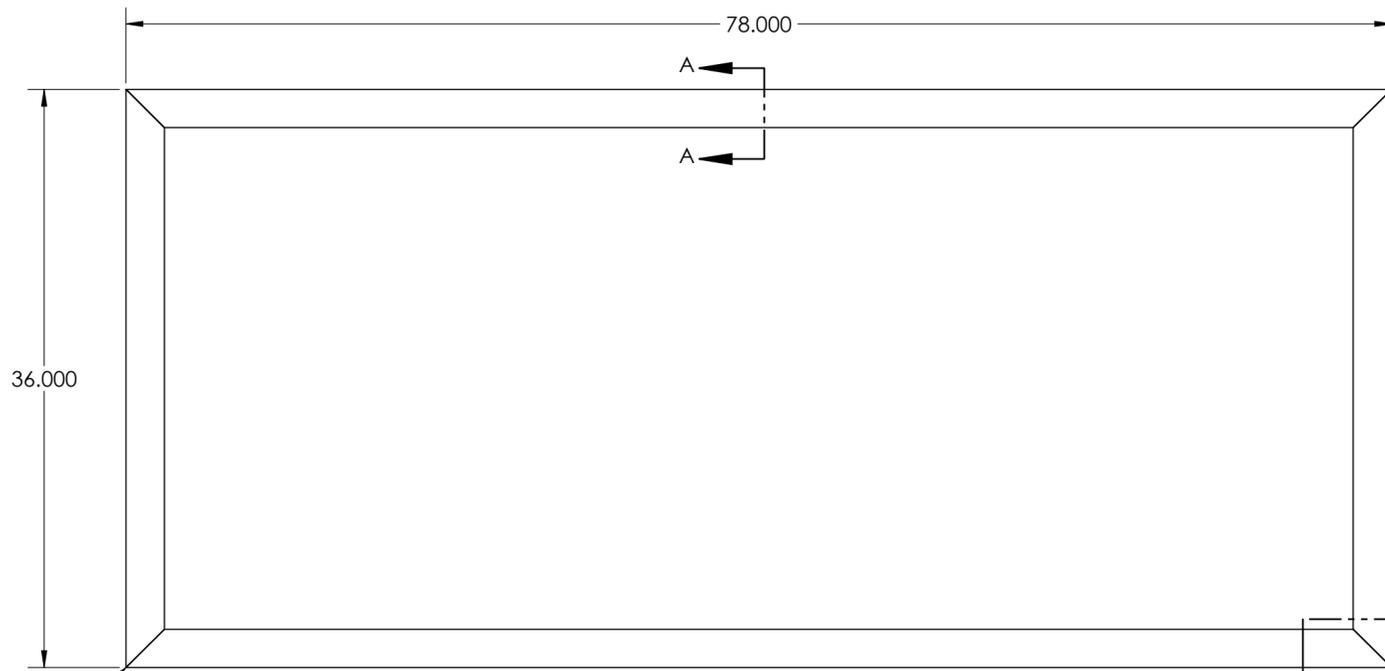
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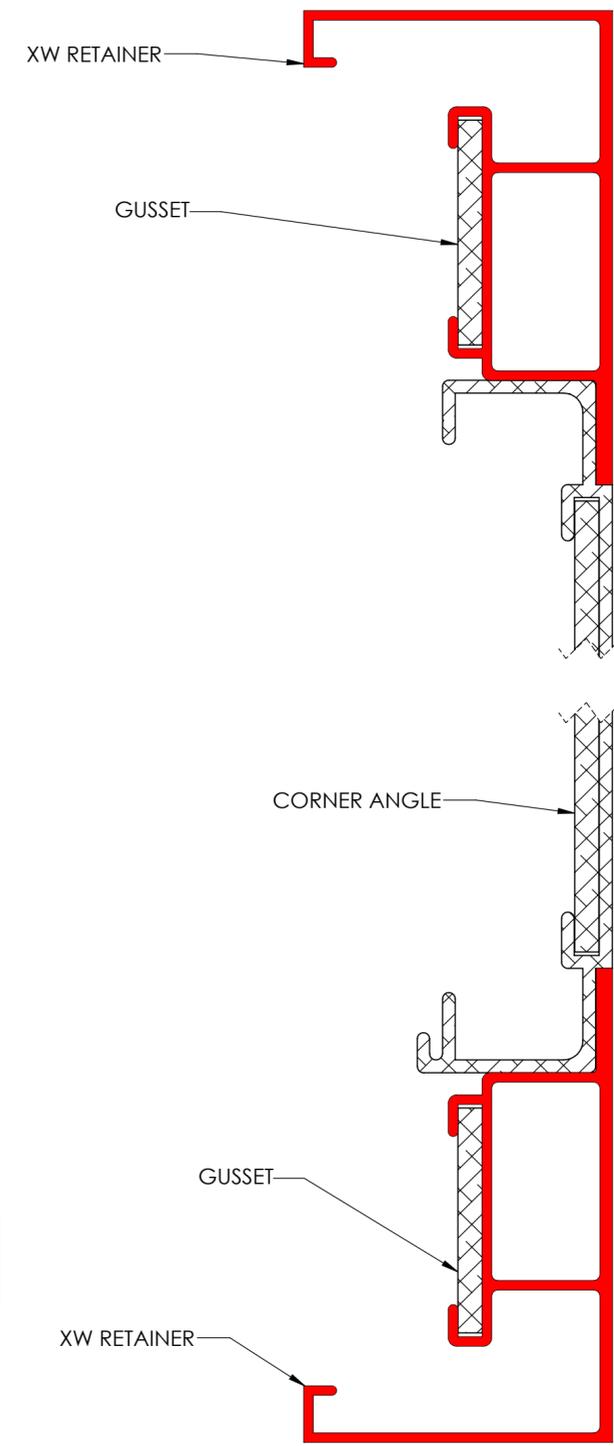
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Mitered Corners, TYP

FRONT VIEW



XW RETAINER

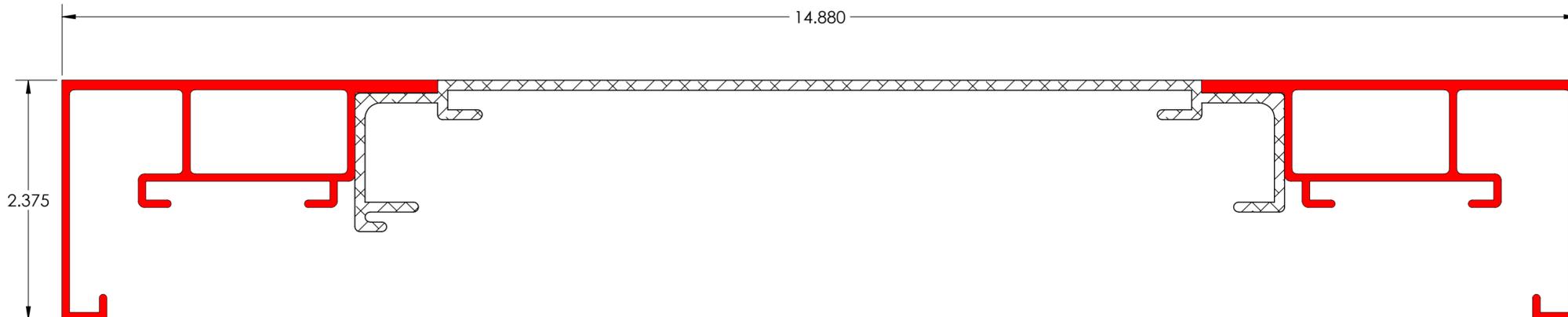
GUSSET

CORNER ANGLE

GUSSET

XW RETAINER

SECTION B-B  
ESP-DF FRAME WITH ESP-XW RETAINERS  
SCALE 1 : 1



2.375

14.880

SECTION A-A  
ESP-DF FRAME WITH ESP-XW RETAINERS  
SCALE 1 : 1

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		DRAWN BY: <b>EXCELLART</b>		APPROVED BY:	
SIZE	Weight: <b>72.19</b> (lbs)	REV			
<b>C</b>	Perimeter Length: <b>19</b> (ft)	-			
SCALE: 1:8		1/8/2024	SHEET 2 OF 3		

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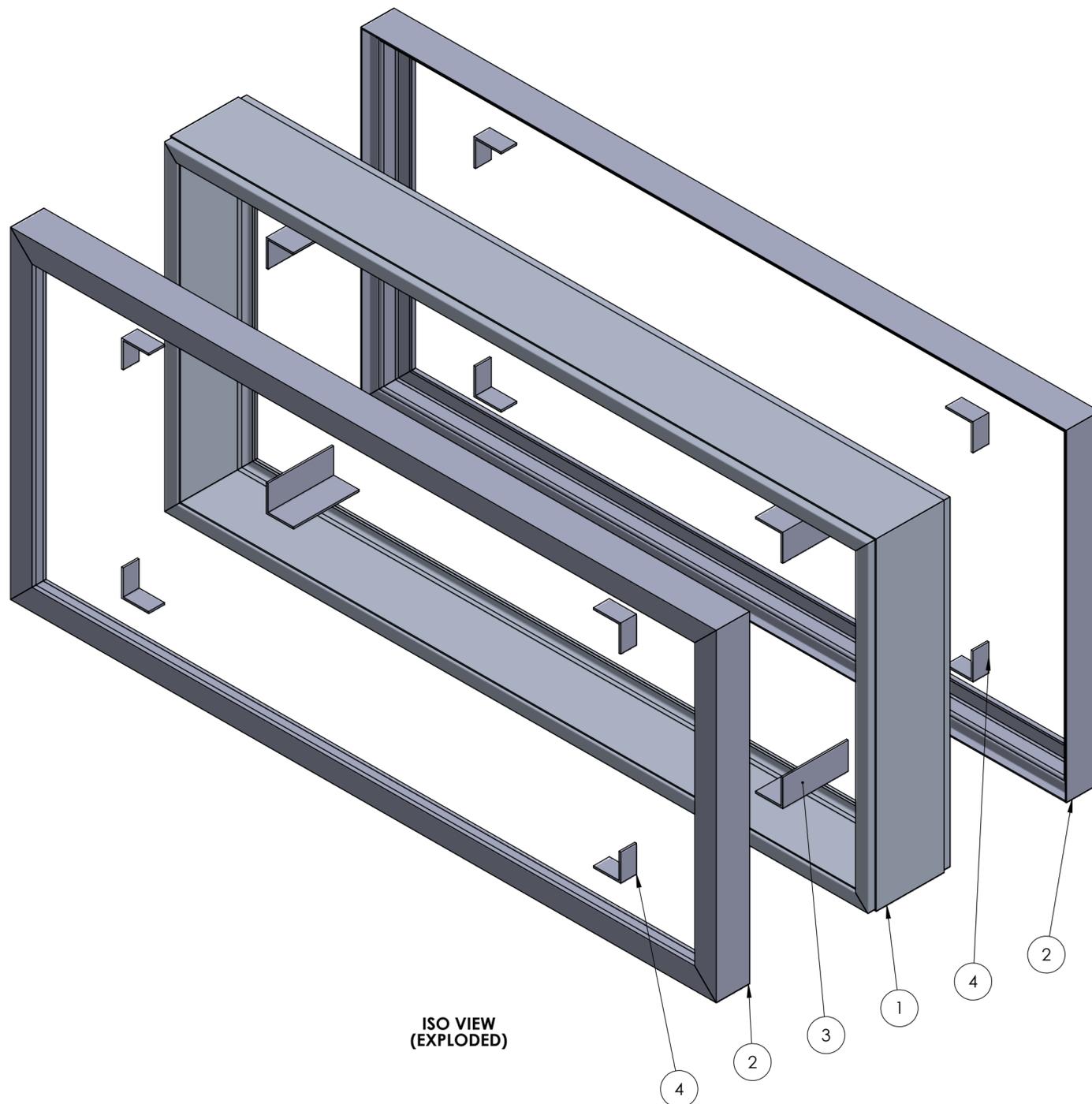
1

BOM

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	ESP1281421	ESP-DF STANDARD FRAME	6063-T6	1
2	ESP1280203	ESP-XW RETAINER	6063-T6	2
3	ESP1280140	7 1/4" X 3" X 3" X 3/16" ANGLE	6063-T6	4
4	ESP1280307	1 3/4" X 3" X 3" X 3/16" GUSSET	6063-T6	8

NOTES:

- 1) ESP-DF KIT CONSISTS OF QTY (4) ESP-DF FRAME PIECES, QTY (4) CORNER ANGLES, QTY (8) ESP-XW RETAINERS, AND QTY (8) RETAINER GUSSETS
- 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION
- 3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)
- 4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE)
- 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED
- 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)
- 7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
- 8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)
- 9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE
- 10) EXCELLART UL FILE NUMBER: E152309



ISO VIEW (EXPLODED)

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		DESCRIPTION: <b>ESP-DF STANDARD W. XW RETAINER</b>	
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	SIZE: <b>C</b>	Weight: <b>72.19</b> (lbs)	REV: -
	SCALE: 1:8	1/8/2024	SHEET 3 OF 3

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