

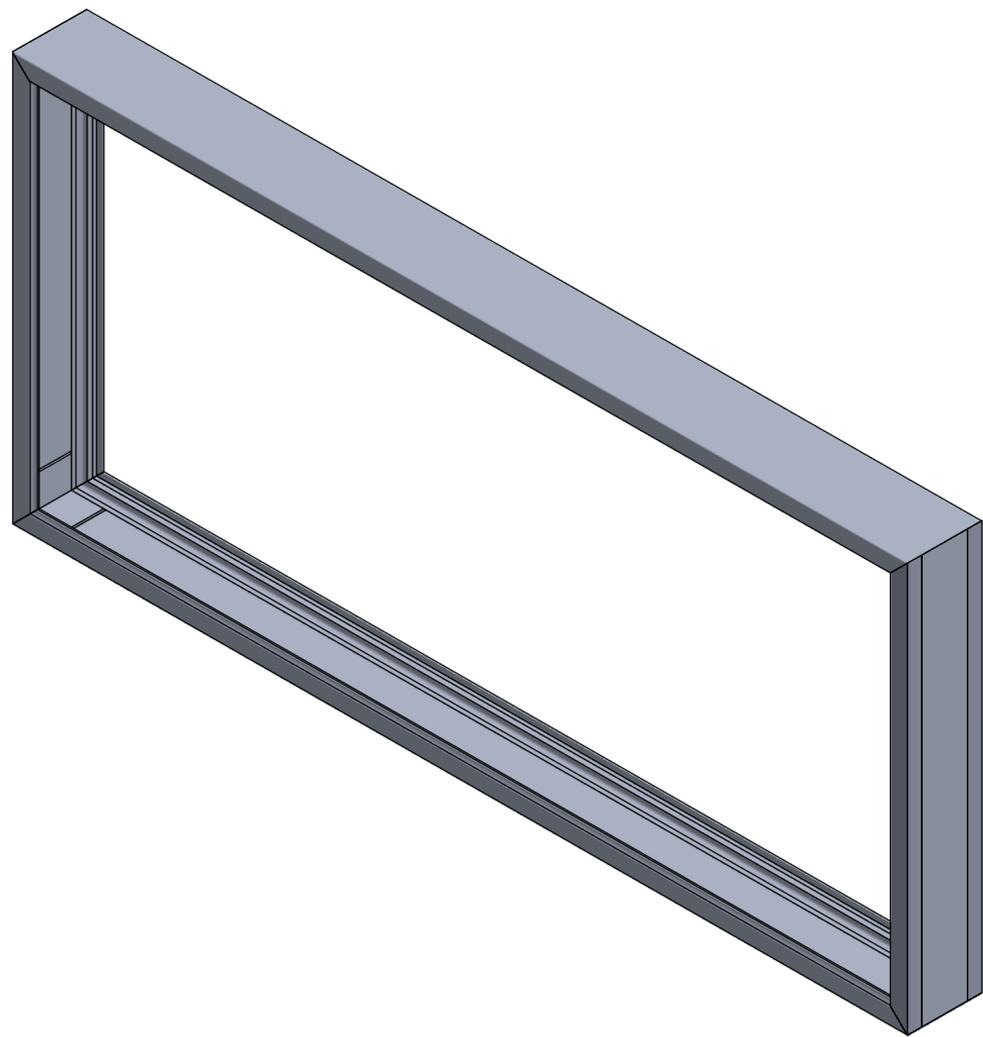
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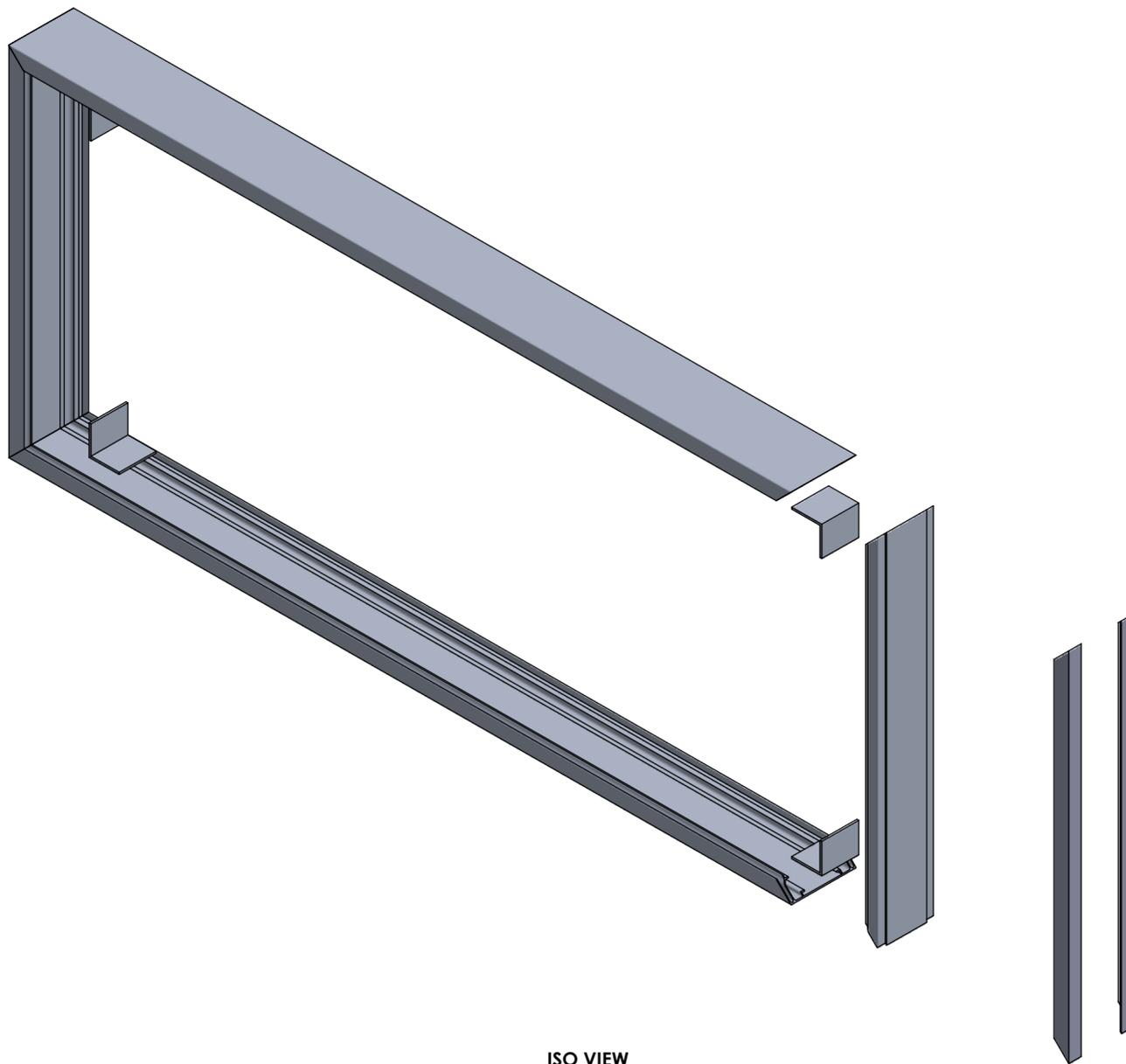
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COVER



ISO VIEW



ISO VIEW (EXPLODED)

EXCELLART SIGN PRODUCTS, LLC.

1654 S. LONE ELM RD.  
 OLATHE, KS 66061  
 (800) 627-9044  
 SALES@EXCELLART.COM  
 WWW.EXCELLART.COM



UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRAC = ± 1/32"  
 X.XX = ± 0.03  
 X.XXX = ± 0.010  
 ANGULAR: MACH ± 1° BEND ± 2°

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ASSEMBLY ID:  
**ESPS-6R-LDFD**

DESCRIPTION:  
**ESP-6R KIT**

DRAWN BY:  
EXCELLART

APPROVED BY:

SIZE	Weight: <b>28.00</b> (lbs)	REV
<b>C</b>	Perimeter Length: <b>19</b> (ft)	-

SCALE: 1:8	1/8/2024	SHEET 1 OF 3
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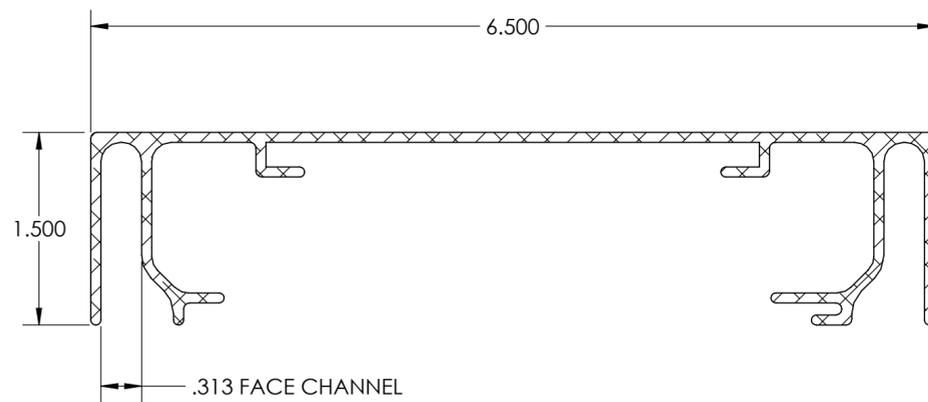
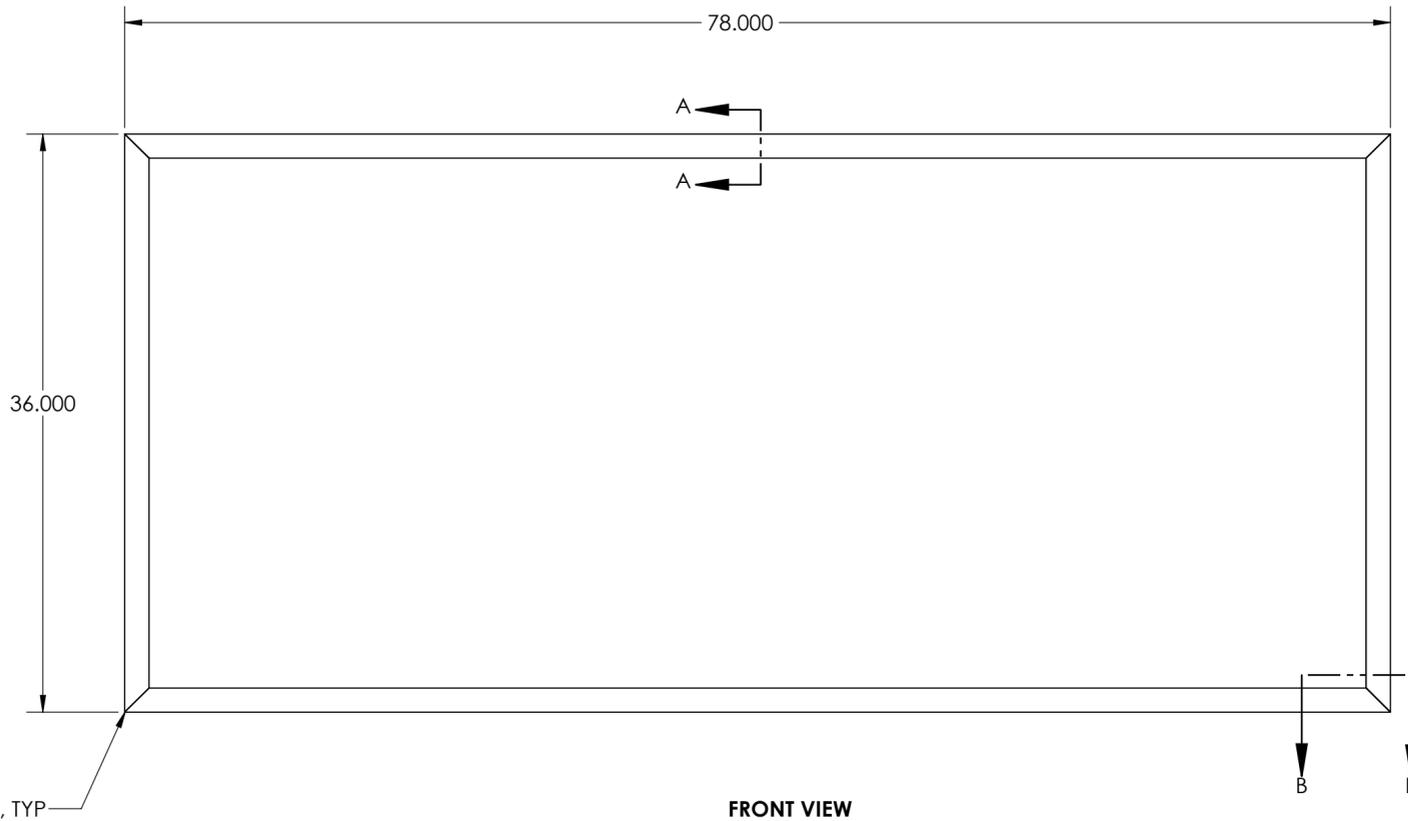
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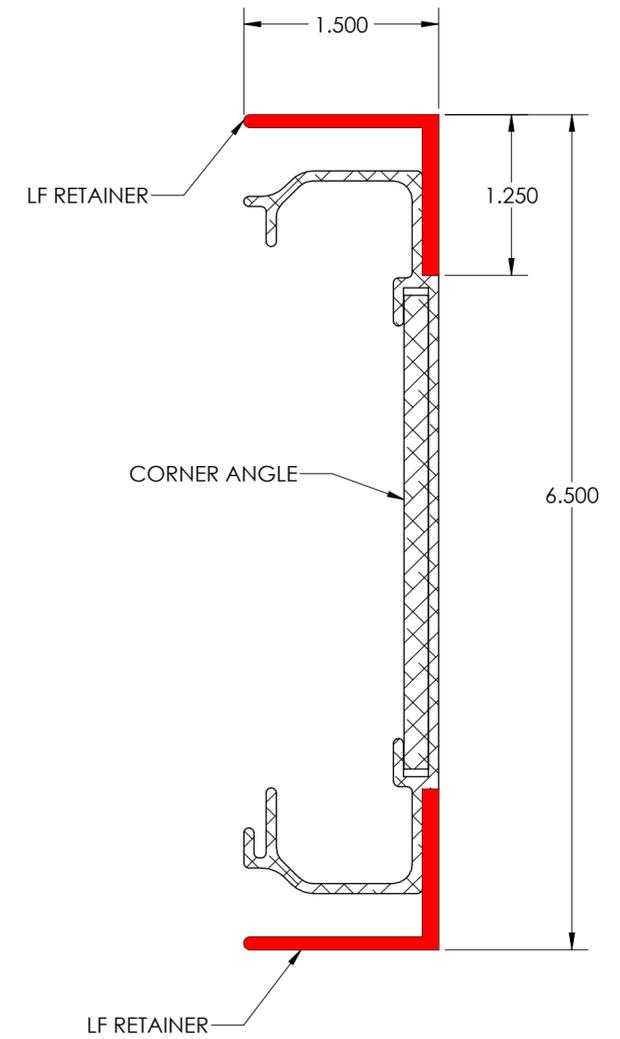
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DIMS



SECTION A-A  
ESP-6R FRAME (BUILT-IN RETAINERS)  
SCALE 1 : 1



SECTION B-B  
ESP-6 FRAME WITH REMOVABLE LF RETAINERS  
SCALE 1 : 1

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		DESCRIPTION: <b>ESP-6R KIT</b>	
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	SIZE <b>C</b>	Weight: <b>28.00</b> (lbs) Perimeter Length: <b>19</b> (ft)	REV -
	SCALE: 1:8	1/8/2024	SHEET 2 OF 3

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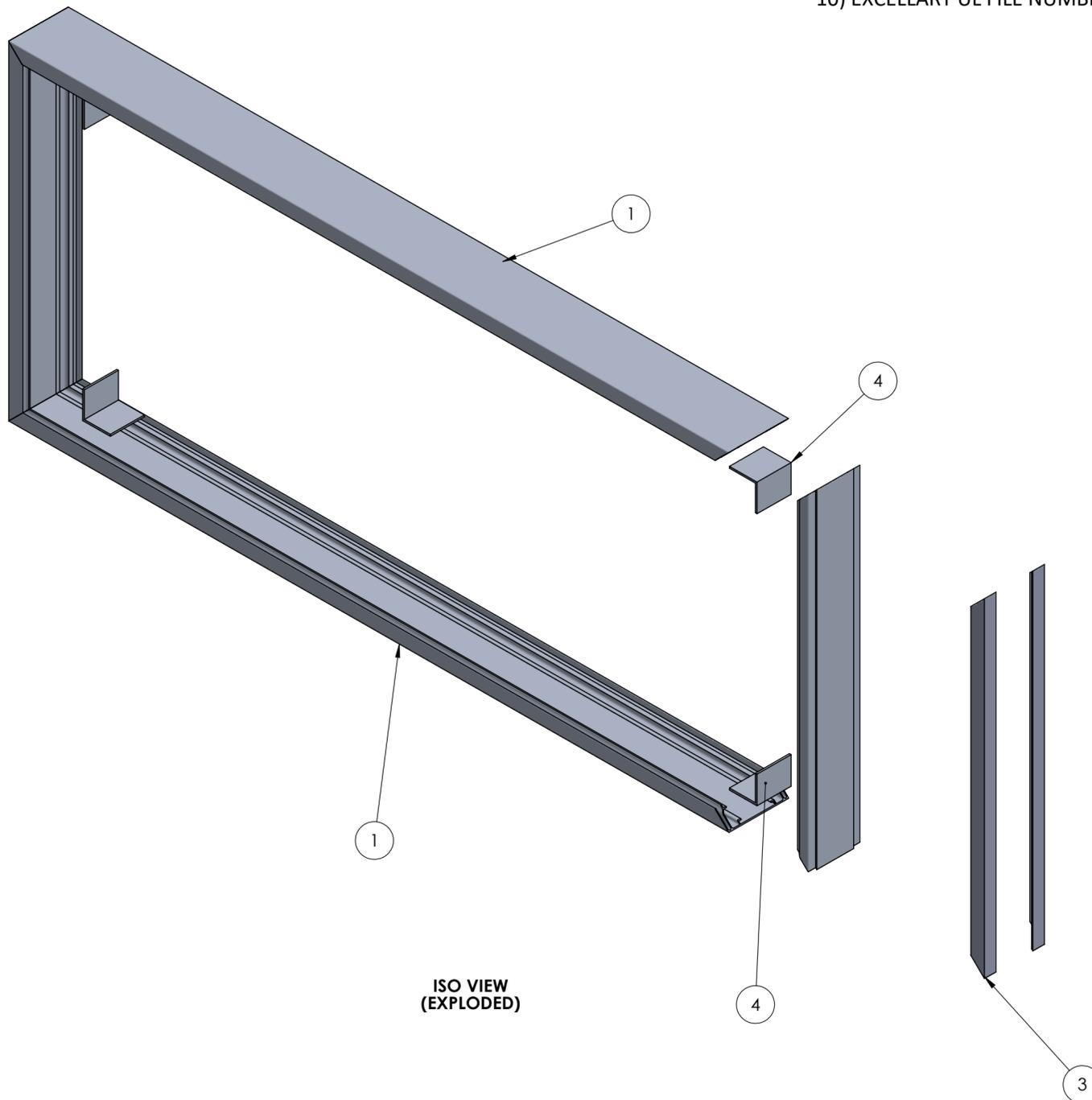
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BOM

ITEM NO.	PART NUMBER	DESCRIPTION	Material	QTY.
1	ESP1280128	ESP-6R FRAME	6063-T6	1
2	ESP1280126	ESP-6 FRAME	6063-T6	1
3	ESP1280125	ESP-LF RETAINER	6063-T6	2
4	ESP1280123	3 11/16" x 3" x 3" x 3/16" ANGLE	6063-T6	4

NOTES:

- 1) ESP-6R SYSTEM CONSISTS OF QTY (4) CORNER ANGLES, QTY (3) ESP-6R FRAME PIECES WITH BUILT IN RETAINERS, QTY (1) ESP-6 FRAME PIECE, AND QTY (2) ESP-LF RETAINERS
- 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION
- 3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)
- 4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE)
- 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED
- 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)
- 7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
- 8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)
- 9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE
- 10) EXCELLART UL FILE NUMBER: E152309



ISO VIEW (EXPLODED)

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	SIZE <b>C</b>	Weight: <b>28.00</b> (lbs) Perimeter Length: <b>19</b> (ft)	REV -
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