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PART NUMBER	DESCRIPTION	MATERIAL	QTY.	
ESP1281421	esp-df standard frame	6063-T6	1	
ESP1280425	ESP-FLEX STANDARD FRAME	6063-T6	2	
ESP1280430	ESP-STANDARD TRIM	6063-T6	2	
ESP1280140	7 1/4" X 3" X 3" X 3/16" ANGLE	6063-T6	4	
ESP1280307	1 3/4" X 3" X 3" X 3/16" GUSSET	6063-T6	8	
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ESP-DF KIT WITH FLEX STANDARD AND BLEED TRIM CONSISTS OF QTY (4) ESP-DF FRAME PIECES, QTY (4) CORNER ANGLES, QTY (8) ESP-FLEX STANDARD FRAME PIECES, QTY (8) FRAME GUSSETS, AND QTY (8) BLEED TRIM PIECES
ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION

9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE

EXCELLART SIGN PRODUCTS, LLC.	UNLESS OTHERWISE SPECIFIED:	ASSEMBLY ID:			
1654 S. LONE ELM RD. OLATHE, KS 66061	DIMENSIONS ARE IN INCHES TOLERANCES	ESPS-DF-FLEXSTDF			
(800) 627-9044 SALES@EXCELLART.COM WWW.EXCELLART.COM	FRAC = ±1/32" X.XX = ±0.03 X.XXX = ±0.010 ANGULAR: MACH±1 BEND ±2	DESCRIPTION: ESP-DF STANDARD W. FLEX AND STANDARD TRIM			
	PROPRIETARY AND CONFIDENTIAL	DRAWN BY: APPROVED BY: EXCELLART		:	
EXCELLART	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF EXCELLART SIGN PRODUCTS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN	size Wei	ght: 97.91	(Ibs)	REV
		C Perimeter Length: 19 (ft) -			-
The second se	PERMISSION OF EXCELLART SIGN PRODUCTS, LLC IS PROHIBITED.		1/8/2024	SHEET 3	3 OF 3

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