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PART NUMBER	DESCRIPTION	MATERIAL	QTY.	
ESP1280465	ESP-DF HINGED FRAME	6063-T6	1	
80425, ESP1280420	ESP-FLEX STANDARD AND HINGED FRAME	6063-T6	2	
ESP1280430	esp-standard trim	6063-T6	2	
ESP1280139	5 15/16" X 3" X 3" X 3/16" ANGLE	6063-T6	4	D
ESP1280307	1 3/4" X 3" X 3" X 3/16" GUSSET	6063-T6	8	

1) ESP-DF HINGED KIT WITH FLEX FRAME RETAINERS AND STANDARD TRIM CONSISTS OF QTY (4) ESP-DF HINGED FRAME PIECES, QTY (4) CORNER ANGLES, QTY (6) ESP-FLEX STANDARD FRAME PIECES, QTY (2) ESP-FLEX HINGED FRAME PIECES, QTY (8) FRAME GUSSETS, AND QTY (8) STANDARD TRIM PIECES

3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)

4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE) 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)

7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS

8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)

9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE

EXCELLART SIGN PRODUCTS, LLC. 1654 S. LONE ELM RD. OLATHE, KS 66061	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES <u>TOLERANCES</u> FRAC = ±1/32" X.XX = ±0.03 X.XXX = ±0.010 ANGULAR: MACH±1 BEND ±2	ASSEMBLY ID: ESPH-DF-FLEXSTDF	
(800) 627-9044 SALES@EXCELLART.COM WWW.EXCELLART.COM		DESCRIPTION: ESP-DF HINGED W. FLEX AND STANDARD TRIM	
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF EXCELLART SIGN PRODUCTS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN	DRAWN BY: APPROVED BY: EXCELLART	
		SIZE Weight: 102.59 (Ibs) REV	
		C Perimeter Length: 19 (ft) -	
Contraction	PERMISSION OF EXCELLART SIGN PRODUCTS, LLC IS PROHIBITED.	SCALE: 1:8 1/8/2024 SHEET 3 OF 3]

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